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PATENT COOPERATION TREATY (PCT)
TRAITÉ DE COOPÉRATION EN MATIÈRE DE BREVETS (PCT)

CERTIFIED COPY OF THE INTERNATIONAL APPLICATION AS FILED AND OF ANY CORRECTIONS THERETO

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International Application No.
Demande internationale n° **PCT/IB02/02663**

International Filing Date
Date du dépôt international **08 July 2002 (08.07.02)**

Geneva/Genève,
05 May 2003
(05.05.03)

International Bureau of the World Intellectual Property Organization (WIPO)

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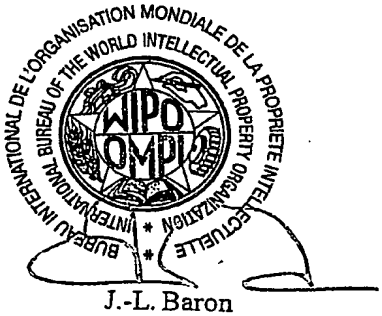

J.-L. Baron
Head, PCT Receiving Office Section
Chef de la section "office récepteur du PCT"

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PCT REQUEST

RLL-256WO

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0	For receiving Office use only	
0-1	International Application No.	PCT / IB 0 2 / 0 2 6 6 3
0-2	International Filing Date	0 8 JUL 2002 (08.07.02)
0-3	Name of receiving Office and "PCT International Application"	INTERNATIONAL BUREAU OF WIPO PCT International Application

0-4	Form - PCT/RO/101 PCT Request	
0-4-1	Prepared using	PCT-EASY Version 2.92 (updated 01.06.2002)
0-5	Petition The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty	
0-6	Receiving Office (specified by the applicant)	International Bureau of the World Intellectual Property Organization (RO/IB)
0-7	Applicant's or agent's file reference	RLL-256WO
I	Title of Invention	3,6-DISUBSTITUTED AZABICYCLO [3.1.0]HEXANE DERIVATIVES USEFUL AS MUSCARINIC RECEPTOR ANTAGONISTS
II	Applicant	
II-1	This person is:	applicant only
II-2	Applicant for	all designated States except US
II-4	Name	RANBAXY LABORATORIES LIMITED
II-5	Address:	19, NEHRU PLACE 110 019 NEW DEHLI India
II-6	State of nationality	IN
II-7	State of residence	IN
II-8	Telephone No.	91 11 645 2666
II-9	Facsimile No.	91 11 600 2074
III-1	Applicant and/or inventor	
III-1-1	This person is:	applicant and inventor
III-1-2	Applicant for	US only
III-1-4	Name (LAST, First)	MEHTA, Anita
III-1-5	Address:	L-19/3, Phase II DLF Qutab Enclave 122001 Gurgaon, Haryana India
III-1-6	State of nationality	IN
III-1-7	State of residence	IN

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III-2	**Applicant and/or inventor**	
III-2-1	This person is:	applicant and inventor
III-2-2	Applicant for	US only
III-2-4	Name (LAST, First)	DUTT, Arun
III-2-5	Address:	
III-2-6	State of nationality	
III-2-7	State of residence	
	(The country of the address indicated for this person is the applicant's State (i.e. country) of residence if no State of residence is indicated here)	
III-3	**Applicant and/or inventor**	
III-3-1	This person is:	applicant and inventor
III-3-2	Applicant for	US only
III-3-4	Name (LAST, First)	GUPTA, Jang Bahadur
III-3-5	Address:	349, Sector-14 122001 Haryana, Gurgaon India
III-3-6	State of nationality	IN
III-3-7	State of residence	IN
IV-1	**Agent or common representative; or address for correspondence** The person identified below is hereby/has been appointed to act on behalf of the applicant(s) before the competent International Authorities as:	common representative
IV-1-1	Name	RANBAXY LABORATORIES LIMITED
IV-1-2	Address:	c/o Deshmukh, Jayadeep R. 600 College Road East Princeton, NJ 08540 United States of America
IV-1-3	Telephone No.	(609) 720-5608
IV-1-4	Facsimile No.	(609) 514-9779
IV-1-5	e-mail	jdeshmukh@ranbaxy.com

REPLACED

III-2	**Applicant and/or inventor**	
III-2-1	This person is:	applicant and inventor
III-2-2	Applicant for	US only
III-2-4	Name (LAST, First)	~~DUTT, Arun~~ SILAMKOTI, Arundutt, V.
III-2-5	Address:	97, Doveton Road Bolarum 500 010 Secunderabad India
III-2-6	State of nationality	IN
III-2-7	State of residence	IN
III-3	**Applicant and/or inventor**	
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IV-1-5	e-mail	jdeshmukh@ranbaxy.com

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V	**Designation of States**	
V-1	Regional Patent (other kinds of protection or treatment, if any, are specified between parentheses after the designation(s) concerned)	AP: GH GM KE LS MW MZ SD SL SZ TZ UG ZM ZW and any other State which is a Contracting State of the Harare Protocol and of the PCT EA: AM AZ BY KG KZ MD RU TJ TM and any other State which is a Contracting State of the Eurasian Patent Convention and of the PCT EP: AT BE BG CH&LI CY CZ DE DK EE ES FI FR GB GR IE IT LU MC NL PT SE SK TR and any other State which is a Contracting State of the European Patent Convention and of the PCT OA: BF BJ CF CG CI CM GA GN GQ GW ML MR NE SN TD TG and any other State which is a member State of OAPI and a Contracting State of the PCT
V-2	National Patent (other kinds of protection or treatment, if any, are specified between parentheses after the designation(s) concerned)	AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH&LI CN CO CR CU CZ DE DK DM DZ EC EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NO NZ OM PH PL PT RO RU SD SE SG SI SK SL TJ TM TN TR TT TZ UA UG US UZ VN YU ZA ZM ZW
V-5	**Precautionary Designation Statement** In addition to the designations made under items V-1, V-2 and V-3, the applicant also makes under Rule 4.9(b) all designations which would be permitted under the PCT except any designation(s) of the State(s) indicated under item V-6 below. The applicant declares that those additional designations are subject to confirmation and that any designation which is not confirmed before the expiration of 15 months from the priority date is to be regarded as withdrawn by the applicant at the expiration of that time limit.	
V-6	**Exclusion(s) from precautionary designations**	NONE
VI	**Priority claim**	NONE
VII-1	**International Searching Authority Chosen**	United States Patent and Trademark Office (USPTO) (ISA/US)

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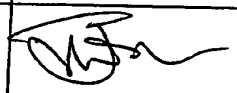
VIII	Declarations	Number of declarations	
VIII-1	Declaration as to the identity of the inventor	-	
VIII-2	Declaration as to the applicant's entitlement, as at the international filing date, to apply for and be granted a patent	-	
VIII-3	Declaration as to the applicant's entitlement, as at the international filing date, to claim the priority of the earlier application	-	
VIII-4	Declaration of inventorship (only for the purposes of the designation of the United States of America)	-	
VIII-5	Declaration as to non-prejudicial disclosures or exceptions to lack of novelty	-	

IX	Check list	number of sheets	electronic file(s) attached
IX-1	Request (including declaration sheets)	5	-
IX-2	Description	56	-
IX-3	Claims	15	-
IX-4	Abstract	1	EZABST00.TXT
IX-5	Drawings	0	-
IX-7	TOTAL	77	

	Accompanying items	paper document(s) attached	electronic file(s) attached
IX-8	Fee calculation sheet	✓	-
IX-17	PCT-EASY diskette	-	Diskette
IX-19	Figure of the drawings which should accompany the abstract		
IX-20	Language of filing of the international application	English	

X-1	Signature of applicant, agent or common representative	
X-1-1	Name	RANBAXY LABORATORIES LIMITED
X-1-2	Name of signatory	Jayadeep R. Deshmukh
X-1-3	Capacity	Vice President - Intellectual Property
X-2	Signature of applicant, agent or common representative	
X-2-1	Name (LAST, First)	MEHTA, Anita
X-3	Signature of applicant, agent or common representative	
X-3-1	Name (LAST, First)	DUTT, Arun
X-4	Signature of applicant, agent or common representative	
X-4-1	Name (LAST, First)	GUPTA, Jang Bahadur

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VIII	Declarations	Number of declarations		
VIII-1	Declaration as to the identity of the inventor	-		
VIII-2	Declaration as to the applicant's entitlement, as at the international filing date, to apply for and be granted a patent	-		
VIII-3	Declaration as to the applicant's entitlement, as at the international filing date, to claim the priority of the earlier application	-		
VIII-4	Declaration of inventorship (only for the purposes of the designation of the United States of America)	-		
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IX-3	Claims	15	-	
IX-4	Abstract	1	EZA3ST00.TXT	
IX-5	Drawings	0	-	
IX-7	TOTAL	77		
	Accompanying items	paper document(s) attached		electronic file(s) attached
IX-8	Fee calculation sheet	✓	-	
IX-17	PCT-EASY diskette	-	Diskette	
IX-19	Figure of the drawings which should accompany the abstract			
IX-20	Language of filing of the international application	English		
X-1	Signature of applicant, agent or common representative			
X-1-1	Name	RANBAXY LABORATORIES LIMITED		
X-1-2	Name of signatory	Jayadeep R. Deshmukh		
X-1-3	Capacity	Vice President - Intellectual Property		
X-2	Signature of applicant, agent or common representative			
X-2-1	Name (LAST, First)	MEHTA, Anita		
X-3	Signature of applicant, agent or common representative			
X-3-1	Name (LAST, First)	DUTT, Arun		
X-4	Signature of applicant, agent or common representative			
X-4-1	Name (LAST, First)	GUPTA, Jang Bahadur		

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VIII	**Declarations**	Number of declarations	
VIII-1	Declaration as to the identity of the inventor	-	
VIII-2	Declaration as to the applicant's entitlement, as at the international filing date, to apply for and be granted a patent	-	
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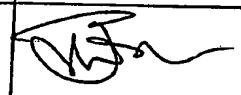
IX-3	Claims	15	-
IX-4	Abstract	1	EZABST00.TXT
IX-5	Drawings	0	-
IX-7	TOTAL	77	
	Accompanying items	paper document(s) attached	electronic file(s) attached
IX-8	Fee calculation sheet	✓	-
IX-17	PCT-EASY diskette	-	Diskette
IX-19	Figure of the drawings which should accompany the abstract		
IX-20	Language of filing of the international application	English	
X-1	Signature of applicant, agent or common representative		
X-1-1	Name	RANBAXY LABORATORIES LIMITED	
X-1-2	Name of signatory	Jayadeep R. Deshmukh	
X-1-3	Capacity	Vice President - Intellectual Property	
X-2	Signature of applicant, agent or common representative		
X-2-1	Name (LAST, First)	MEHTA, Anita	
X-3	Signature of applicant, agent or common representative		
X-3-1	Name (LAST, First)	DUTT, Arun 	
X-4	Signature of applicant, agent or common representative		
X-4-1	Name (LAST, First)	GUPTA, Jang Bahadur	

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10-1	Date of actual receipt of the purported international application	08 JUL 2002 (08.07.02)
10-2	Drawings:	
10-2-1	Received	
10-2-2	Not received	
10-3	Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application	
10-4	Date of timely receipt of the required corrections under PCT Article 11(2)	
10-5	International Searching Authority	ISA/US
10-6	Transmittal of search copy delayed until search fee is paid	

FOR INTERNATIONAL BUREAU USE ONLY

11-1	Date of receipt of the record copy by the International Bureau	

3,6-DISUBSTITUTED AZABICYCLO [3.1.0]HEXANE DERIVATIVES USEFUL AS MUSCARINIC RECEPTOR ANTAGONISTS

FIELD OF THE INVENTION

This invention generally relates to the derivatives of novel 3,6-disubstituted azabicyclo[3.1.0] hexanes.

The compounds of this invention are muscarinic receptor antagonists which are useful, inter-alia, for the treatment of various diseases of the respiratory, urinary and gastrointestinal systems mediated through muscarinic receptors.

The invention also relates to pharmaceutical compositions containing the compounds of the present invention and the methods of treating the diseases mediated through muscarinic receptors.

BACKGROUND OF THE INVENTION

Muscarinic receptors as members of the G Protein Coupled Receptors (GPCRs) are composed of a family of 5 receptor sub-types (M_1, M_2, M_3, M_4 and M_5) and are activated by the neurotransmitter acetylcholine. These receptors are widely distributed on multiple organs and tissues and are critical to the maintenance of central and peripheral cholinergic neurotransmission. The regional distribution of these receptor sub-types in the brain and other organs has been documented. For example, the M_1 subtype is located primarily in neuronal tissues such as cereberal cortex and autonomic ganglia, the M_2 subtype is present mainly in the heart where it mediates cholinergically induced bradycardia, and the M_3 subtype is located predominantly on smooth muscle and salivary glands (Nature, 1986; 323: 411; Science, 1987; 237: 527).

A review in Current opinions in Chemical Biology, 1999; 3: 426, as well as in Trends in Pharmacological Sciences, 2001; 22: 409 by Eglen et. al., describe the biological potentials of modulating muscarinic receptor subtypes by ligands in different disease conditions like Alzheimer's disease, pain, urinary disease condition, chronic obstructive pulmonary disease etc.

A review in J. Med. Chem., 2000; 43: 4333 by Christian C. Felder et. al. describes therapeutic opportunities for muscarinic receptors in the central nervous system and elaborates on muscarinic receptor structure and function, pharmacology and their therapeutic uses.

The pharmacological and medical aspects of the muscarinic class of acetylcholine agonists and antagonists are presented in a review in Molecules, 2001, 6: 142.

N.J.M. Birdsall et. al. in Trends in Pharmacological Sciences, 2001; 22: 215 have also summarized the recent developments on the role of different muscarinic receptor subtypes using different muscaranic receptor of knock out mice.

Muscarinic agonists such as muscarine and pilocarpine and antagonists such as atropine have been known for over a century, but little progress has been made in the discovery of receptor subtype-selective compounds making it difficult to assign specific functions to the individual receptors. Although classical muscarinic antagonists such as atropine are potent bronchodilators, their clinical utility is limited due to high incidence of both peripheral and central adverse effects such as tachycardia, blurred vision, dryness of mouth, constipation, dementia, etc. Subsequent development of the quarterly derivatives of atropine such as ipratropium bromide are better tolerated than parenterally administered options but most of them are not ideal anti-cholinergic bronchodilators due to lack of selectivity for muscarinic receptor sub-types. The existing compounds offer limited therapeutic benefit due to their lack of selectivity resulting in dose limiting side-effects such as thirst, nausea, mydriasis and those associated with the heart such as tachycardia mediated by the M_2 receptor.

Annual review of Pharmacological Toxicol., 2001; 41: 691, describes the pharmacology of the lower urinary tract infections. Although anti muscarinic agents such as oxybutynin and tolterodine that act non-selectively on muscarinic receptors have been used for many years to treat bladder hyperactivity, the clinical effectiveness of these agents has been limited due to the side effects such as dry mouth, blurred vision and constipation. Tolterodine is considered to be generally better tolerated than oxybutynin. (W.D.Steers et. al. in Curr. Opin. Invest. Drugs, 2: 268, C.R. Chapple et. al. in Urology, 55: 33), Steers WD, Barrot DM, Wein AJ, 1996, Voiding dysfunction: diagnosis

classification and management. In Adult and Pediatric Urology, ed. JY Gillenwatter, JT Grayhack, SS Howards, JW Duckett, pp 1220-1325, St. Louis, MO; Mosby. 3rd edition.)

Despite these advances, there remains a need for development of new highly selective muscarinic antagonists which can interact with distinct subtypes, thus avoiding the occurrence of adverse effects.

Compounds having antagonistic activity against muscarinic receptors have been described in Japanese patent application Laid Open Number 92921/1994 and 135958/1994; WO 93/16048; U.S. Patent No. 3,176,019; GB 940,540; EP 0325 571; WO 98/29402; EP 0801067; EP 0388054; WO 9109013; U.S. Patent No. 5,281,601. U.S. Patent Nos. 6,174,900, 6,130,232 and 5,948,792; WO 97/45414 are related to 1,4-disubstituted piperidine derivatives; WO 98/05641 describes fluorinated, 1,4-disubstitued piperidine derivatives; WO 93/16018 and WO96/33973 are other close art references.

A report in J. Med. Chem., 2002; 44:984, describes cyclohexylmethyl piperidinyl triphenylpropioamide derivatives as selective M_3 antagonist discriminating against the other receptor subtypes.

SUMMARY OF THE INVENTION

The present invention provides novel 3,6-disubstituted azabicyclo[3.1.0]hexanes as muscarinic receptor antagonists which are useful as safe and effective therapeutic or prophylactic agents for the treatment of various diseases of the respiratory, urinary and gastrointestinal systems, and process for the synthesis of the novel compounds.

The invention also provides pharmaceutical compositions containing the novel compounds together with acceptable carriers, excipients or diluents which are useful for the treatment of various diseases of the respiratory, urinary and gastrointestinal systems.

The present invention also includes within its scope prodrugs of the novel compounds. In general, such prodrugs will be functionalized derivatives of these compounds which readily get converted *in vivo* into the defined compounds.

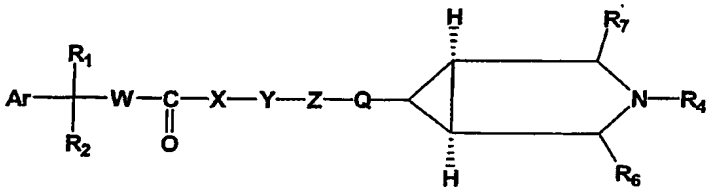
Conventional procedures for the selection and preparation of suitable prodrugs are known to the artisan skilled in the art.

The invention also includes the enantiomers, diastereomers, N-oxides, polymorphs, pharmaceutically acceptable salts and pharmaceutically acceptable solvates of these compounds as well as metabolites having the same type of activity.

The invention further includes pharmaceutical compositions comprising the compounds of the present invention, their prodrugs, metabolites, enantiomers, diastereomers, N-oxides, polymorphs, solvates or pharmaceutically acceptable salts thereof, in combination with a pharmaceutically acceptable carrier and optionally included excipients.

Other advantages of the invention will be set forth in the description which follows, and in part will be apparent from the description or may be learnt by the practice of the invention. The objects and the advantages of the invention may be realized and obtained by means of the mechanisms and combinations pointed out in the appended claims.

In accordance with one aspect of the present invention, there is provided a compound having the structure of Formula I:



Formula I

and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites, wherein
Ar represents an aryl or a heteroaryl ring having 1-2 hetero atoms selected from the group consisting of oxygen, sulphur and nitrogen atoms, the aryl or heteroaryl rings may be unsubstituted or substituted by one to three substituents independently selected from lower alkyl (C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxy, nitro, lower alkoxy (C_1-

C_4), lower perhalo alkoxy (C_1-C_4), unsubstituted amino, N-lower alkyl (C_1-C_4) amino or N-lower alkyl (C_1-C_4) amino carbonyl;

R_1 represents a hydrogen, hydroxy, hydroxy methyl, amino, alkoxy, carbamoyl or halogen (e.g. fluorine, chlorine, bromine and iodine);

R_2 represents alkyl, C_3-C_7 cycloalkyl ring, a C_3-C_7 cyclo alkenyl ring, an aryl or a heteroaryl ring having 1 to 2 hetero atoms selected from a group consisting of oxygen, sulphur and nitrogen atoms; the aryl or a heteroaryl ring may be unsubstituted or substituted by one to three substituents independently selected from lower alkyl (C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxy, nitro, lower alkoxycarbonyl, halogen, lower alkoxy (C_1-C_4), lower perhalo alkoxy (C_1-C_4), unsubstituted amino, N-lower alkylamino (C_1-C_4), N-lower alkylamino carbonyl (C_1-C_4);

W represents $(CH_2)_p$, where p represents 0 to 1;

X represents an oxygen, sulphur, nitrogen or no atom;

Y represents CHR_5CO wherein R_5 represents hydrogen or methyl or $(CH_2)q$ wherein q represents 0 to 4;

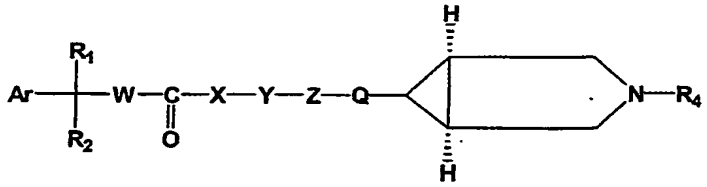
Z represents oxygen, sulphur, NR_{10}, wherein R_{10} represents hydrogen, C_{1-6} alkyl;

Q represents $(CH_2)_n$ wherein n represents 0 to 4, or CHR_8 wherein R_8 represents H, OH, C_{1-6}, alkyl, alkenyl alkoxy or CH_2CHR_9 wherein R_9 represents H, OH , lower alkyl (C_1-C_4) or lower alkoxy (C_1-C_4);

R_6 and R_7 are independently selected from COOH, H, CH_3, $CONH_2$, NH_2, CH_2NH_2;

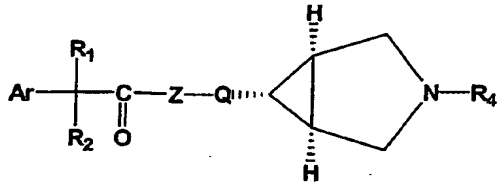
R_4 represents C_1-C_{15} saturated or unsaturated aliphatic hydrocarbon groups in which any 1 to 6 hydrogen atoms may be substituted with the group independently selected from halogen, arylalkyl, arylalkenyl, heteroarylalkyl or heteroarylalkenyl having 1 to 2 hetero atoms selected from a group consisting of nitrogen, oxygen and sulphur atoms with option that any 1 to 3 hydrogen atoms on the ring in said arylalkyl, arylalkenyl, hetero arylalkenyl group may be substituted with lower alkyl (C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxyl, nitro, lower alkoxycarbonyl, halogen, lower alkoxy (C_1-C_4), lower perhaloalkoxy (C_1-C_4), unsubstituted amino, N-lower alkylamino (C_1-C_4), N-lower alkylamino carbonyl (C_1-C_4).

In accordance with a second aspect of the present invention, there is provided a compound having the structure of Formula II (Formula I, when R_6 and R_7 = H) and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites, wherein Ar, R_1, R_2, W, X, Y, Z, Q, and R_4 are as defined for Formula I.

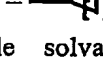


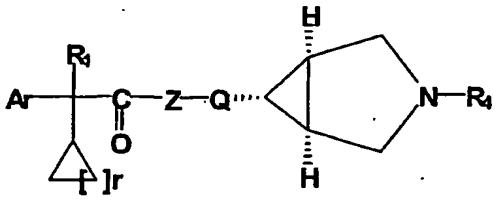
Formula II

In accordance with a third aspect of the present invention, there is provided a compound having the structure of Formula III (Formula I wherein W is $(CH_2)p$ where p = 0, X is no atom and Y is $(CH_2)q$ where q = 0, R_6 = H, R_7 = H) and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites, wherein Ar, R_1, R_2, Z, Q and R_4 are as defined for Formula I.



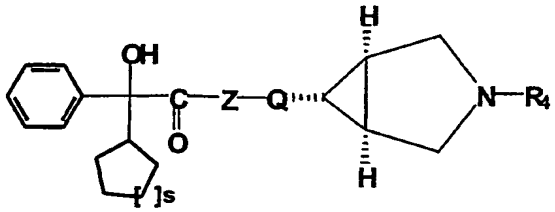
Formula III

In accordance with a fourth aspect of the present invention, there is provided a compound having the structure of Formula IV (Formula I wherein W is $(CH_2)p$ where p = 0, X is no atom and Y is $(CH_2)q$ where q = 0, R_6 = H, R_7 = H, R_2 = ) and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites, wherein Ar, R_1, Z, Q and R_4 are as defined for Formula I and r is 1 to 4.



Formula IV

In accordance with a fifth aspect of the present invention, there is provided a compound having the structure of Formula V (Formula I wherein W is $(CH_2)p$ where p = 0, X is no atom and Y is $(CH_2)q$ where q=0, R_6 = H, R_7 = H, R_2 =  , R_1 is hydroxy, Ar is phenyl), and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites, wherein R_4, Z and Q are the same as defined for Formula I , s represents 1 to 2.



Formula V

In accordance with a sixth aspect of the present invention, there is provided a method for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory, urinary and gastrointestinal systems, wherein the disease or disorder is mediated through muscarinic receptors.

In accordance with a seventh aspect of the present invention, there is provided a method for treatment or prophylaxis of an animal or a human suffering from a disease or disorder associated with muscarinic receptors, comprising administering to a patient in need thereof, an effective amount for muscarinic receptor antagonist compound as described above.

In accordance with an eighth aspect of the present invention, there is provided a method for treatment or prophylaxis of an animal or a human suffering from a disease

or disorder of the respiratory system such as bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, etc.; urinary system which induce such urinary disorders as urinary incontinence, lower urinary tract symptoms (LUTS), etc.; and gastrointestinal system such as irritable bowel syndrome, obesity, diabetes and gastrointestinal hyperkinesis with compounds as described above, wherein the disease or disorder is associated with muscarinic receptors.

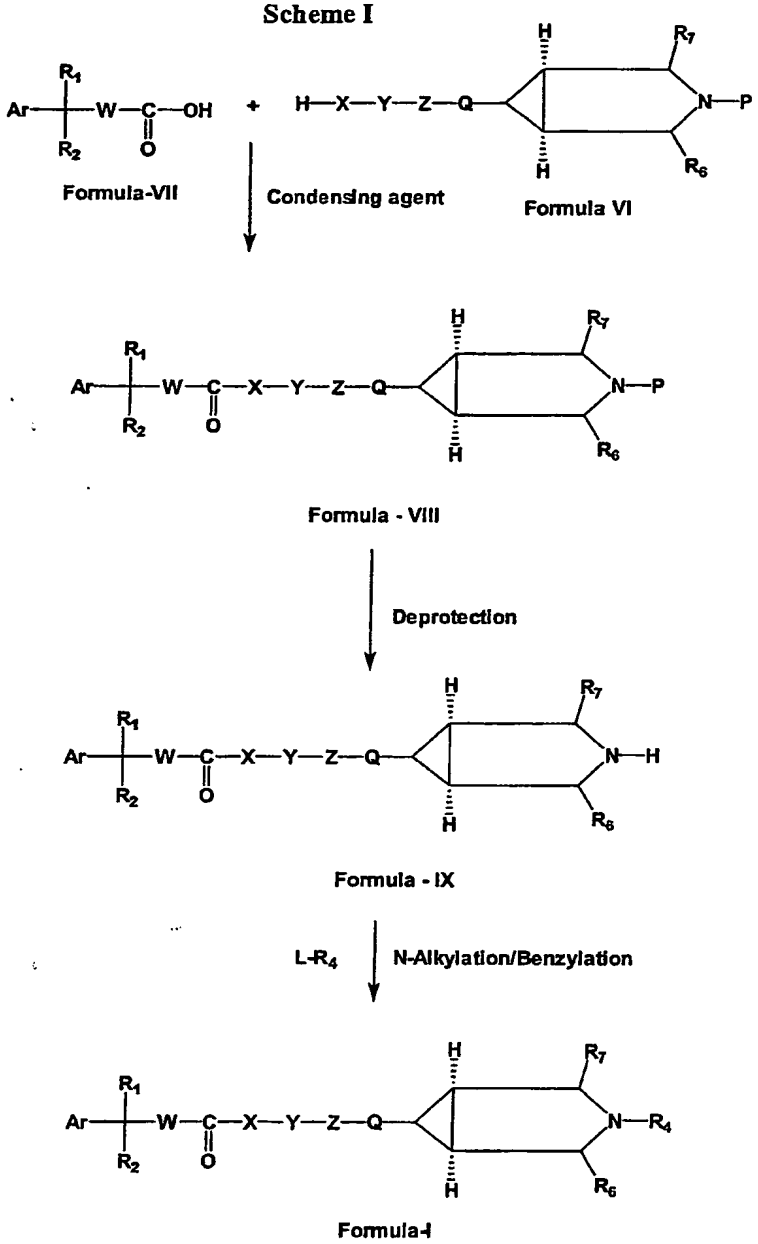
In accordance with a ninth aspect of the present invention, there are provided processes for preparing the compounds as described above.

The compounds of the present invention are novel and exhibit significant potency in terms of their activity, which was determined by *in vitro* receptor binding and functional assays and *in vivo* experiments using anaesthetized rabbit. The compounds that were found active in *in vitro* assay were tested *in vivo*. Some of the compounds of the present invention were found to be potent muscarinic receptor antagonists with high affinity towards M_3 receptors. Therefore, the present invention provides the pharmaceutical compositions for the possible treatment for the disease or disorders associated with muscarinic receptors. In addition, the compounds of the present invention can be administered orally or parenterally.

DETAILED DESCRIPTION OF THE INVENTION

The compounds of the present invention may be prepared by techniques well known in the art and familiar to the average synthetic organic chemist. In addition, the compounds of the present invention may be prepared by the following novel and inventive reaction sequences:

Scheme I


Formula-VII
Condensing agent
Formula VI
Formula - VIII
Deprotection
Formula - IX
L-R4
N-Alkylation/Benzylation
Formula-I

The compounds of Formula I of the present invention may be prepared by the reaction sequence as shown in Scheme I. The preparation comprises condensing a compound of Formula VII with the compound of Formula VI wherein Ar represents an aryl or a heteroaryl ring having 1-2 hetero atoms selected from the group consisting of oxygen, sulphur and nitrogen atoms, the aryl or heteroaryl rings may be unsubstituted or substituted by one to three substituents independently selected from lower alkyl (C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxy, nitro, lower alkoxy (C_1-C_4), lower perhalo alkoxy (C_1-C_4), unsubstituted amino, N-lower alkyl (C_1-C_4) amino or N-lower alkyl (C_1-C_4) amino carbonyl;

R_1 represents a hydrogen, hydroxy, hydroxy methyl, amino, alkoxy, carbamoyl or halogen (e.g. fluorine, chlorine, bromine and iodine);

R_2 represents alkyl, C_3-C_7 cycloalkyl ring, a C_3-C_7 cyclo alkenyl ring, an aryl or a heteroaryl ring having 1 to 2 hetero atoms selected from a group consisting of oxygen, sulphur and nitrogen atoms; the aryl or a heteroaryl ring may be unsubstituted or substituted by one to three substituents independently selected from lower alkyl (C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxy, nitro, lower alkoxycarbonyl, halogen, lower alkoxy (C_1-C_4), lower perhalo alkoxy (C_1-C_4), unsubstituted amino, N-lower alkylamino (C_1-C_4), N-lower alkylamino carbonyl (C_1-C_4);

W represents $(CH_2)_p$, where p represents 0 to 1;

X represents an oxygen, sulphur, nitrogen or no atom;

Y represents CHR_5CO wherein R_5 represents hydrogen or methyl or $(CH_2)q$ wherein q represents 0 to 4;

Z represents oxygen, sulphur, NR_{10}, wherein R_{10} represents hydrogen, C_{1-6} alkyl;

Q represents $(CH_2)_n$ wherein n represents 0 to 4, or CHR_8 wherein R_8 represents H, OH, C_{1-6}, alkyl, alkenyl alkoxy or CH_2CHR_9 wherein R_9 represents H, OH , lower alkyl (C_1-C_4) or lower alkoxy (C_1-C_4);

R_6 and R_7 are independently selected from COOH, H, CH_3, $CONH_2$, NH_2, CH_2NH_2;
P is any protecting group for an amino group, in the presence of a condensing agent to give a protected compound of Formula VIII which on deprotection in the presence of a deprotecting agent in an organic solvent gives an unprotected intermediate of Formula IX

which is finally N-alkylated or benzylated with a suitable alkylating or benzylating agent L-R_4 to give a compound of Formula I wherein L is any leaving group and R_4 is as defined above.

P is any protecting group for an amino group for a compound of Formula VI and is selected from benzyl and t-butyloxy carbonyl groups.

The reaction of the compound of Formula VII with a compound of Formula VI to give a compound of Formula VIII is carried out in the presence of a condensing agent which is selected from the group consisting of 1-(3-dimethylaminopropyl)-3-ethyl carbodiimide hydrochloride (EDC) and 1,8-diazabicyclo [5.4.0]undec-7-ene (DBU).

The reaction of the compound of Formula VII with a compound of Formula VI to give a compound of Formula VIII is carried out in a suitable solvent selected from the group consisting of N,N-dimethylformamide, dimethylsulfoxide, toluene, and xylene at a temperature ranging from about 0-140°C.

The deprotection of the compound of Formula VIII to give a compound of Formula IX is carried out with a deprotecting agent which is selected from the group consisting of palladium on carbon, trifluoroacetic acid (TFA) and hydrochloric acid.

The deprotection of the compound of Formula VIII to give a compound of Formula IX is carried out in a suitable organic solvent selected from the group consisting of methanol, ethanol, tetrahydrofuran and acetonitrile at temperatures ranging from about 10-50°C.

The N-alkylation or benzylation of the compound of Formula IX to give a compound of Formula I is carried out with a suitable alkylating or benzylating agent, L-R_4 wherein L is any leaving group, known in the art, preferably selected from halogen, O-mestyl and O-tosyl group.

The N-alkylation or benzylation of the compound of Formula IX to give a compound of Formula I is carried out in a suitable organic solvent such as N,N-dimethylformamide, dimethyl sulfoxide, tetrahydrofuran and acetonitrile, at temperatures ranging from about 25-100°C.

In the above scheme, where specific bases, condensing agents, protecting groups, deprotecting agents, N-alkylating/benzylating agents, solvents, catalysts etc. are mentioned, it is to be understood that other bases, condensing agents, protecting groups, deprotecting agents, N-alkylating/benzylating agents, solvents, catalysts etc. known to those skilled in the art may be used. Similarly, the reaction temperature and duration may be adjusted according to the desired needs.

Alternatively, the compounds of the invention may be prepared by condensing compounds of formula VI with an aryl alpha keto ester (Ar(CO)COOR' wherin R' denotes a lower alkyl group) and the compounds thus formed may be subsequently reacted with the condensate R"M , wherein R" groups include groups such as phenyl, C4-6 alkyl etc. and M may be alkali metal or MgX, wherein x is a halogen atom. Alpha keto esters may in turn be prepared by following J.O.C., 46,213(1981), or synthetic communication, 11, 943(1981).

The compounds of the invention may also be prepared by reacting R"M (wherein M and R" have the same as described above) with the aryl alpha keto ester (Ar(CO)COOR' wherin R' denotes a lower alkyl group) to form an alpha hydroxy ester. This product is further reacted with compound of formula VI and then the protecting group is removed to give compounds of formula VIII.

Suitable salts of the compounds represented by the Formula I were prepared so as to solubilize the compound in aqueous medium for biological evaluations. Examples of such salts include pharmacologically acceptable salts such as inorganic acid salts (e.g. hydrochloride, hydrobromide, sulphate, nitrate and phosphorate), organic acid salts(e.g. acetate, tartarate, citrate, fumarate, maleate, tolounesulphonate and methanesulphonate). When carboxyl group is included in the Formula I as a substituent , it may be an alkali metal salt(e.g. sodium, potassium, calcium, magnesium, and the like). These salts may be

prepared by the usual prior art techniques, such as treating the compound with an equivalent amount of inorganic or organic, acid or base in a suitable solvent.

Preferred compounds according to the invention and capable of being produced by Scheme I as shown in Table-I include:

Compound No.	Chemical Name
1.	(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide
2.	(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide
3.	(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide
4.	(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2,2-diphenyl acetate
5.	(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate
6.	(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate
7.	(1α,5α,6α)-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate
8.	(1α,5α,6α)-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate
9.	(1α,5α,6α)-N-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide
10.	(1α,5α,6α)-N-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide
11.	(1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate
12.	(1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate
13.	(1α,5α,6α)-N-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide
14.	(1α,5α,6α)-N-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide
15.	(1α,5α,6α)-N-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide

16. (1α,5α,6α)-N-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

17. (1α,5α,6α)-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate

18. (1α,5α,6α)-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate

19. (1α,5α,6α)-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate

20. (1α,5α,6α)-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate

21. (1α,5α,6α)-N-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide

22. (1α,5α,6α)-N-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

23. (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(1-aminoethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide

24. (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(1-aminoethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide

25. (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(1-aminoethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

26. (1α,5α,6α)-[3-(3-methyl-2-butenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate

27. (1α,5α,6α)-[3-(3-methyl-2-butenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate

28. (2R)-(+)- (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide

29. (2R)-(+)- (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

30. (2R) (+)-(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate

31. (2R) (+)- (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate

32. (2S)-(-)- (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

33. (2S)-(-)- (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate

34. (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide L-(+)-tartrate salt

35. (2R)-(+)- (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide. L-(+)-tartrate salt

36. (2R)-(+)- (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide. L-(+)-tartrate salt

37. (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclobutyl-2-phenyl acetamide

38. (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopropyl-2-phenyl acetamide

39. (1α,5α,6α)-N-[3-(3-methyl-2-butenyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-hexyl-2-phenyl acetamide

40. (1α,5α,6α)-[3-(3,4- methylenedioxyphenyl)methyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate

41. (1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate. L-(+)-tartrate salt

42. (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2,2 diphenyl acetate L(+)-tartrate salt

43. (1α,5α,6α)- [3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate L(+)-tartrate salt

44. (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate L(+)-tartrate salt.

45. (1α,5α,6α)-N-[3 -(3-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide

46. (1α,5α,6α)-N-[3-(4-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetatamide

47. (1α,5α,6α)-N-[3-(2-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide

48. (1α,5α,6α)-N-[3-(4-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

49. (1α,5α,6α)-N-[3-(3-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide

50. (1α,5α,6α)-N-[3-(4-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide

51. (1α,5α,6α)-N-[3-(2-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide

52. (1α,5α,6α)-N-[3-(2-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

53. (1α,5α,6α)-N-[3-(3-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

54. (1α,5α,6α)-N-[3-(3-methyl-2-butenyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

55. (1α,5α,6α)-N-[3-(3,4-methylenedioxyphenyl)methyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

56. (1α,5α,6α)-N-[3-(3,4-methylenedioxyphenyl)methyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide

57. (1α,5α,6α)-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate- L-(+) tartrate salt

58. (1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate. L-(+) tartrate salt

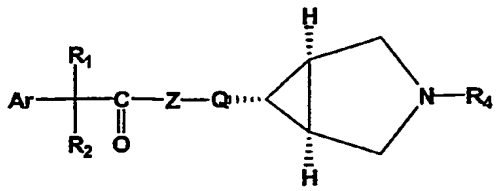
59. (1α,5α,6α)-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate. L-(+) tartrate salt

60. (1α,5α,6α)-N-[3-benzyl-3-azabicyclo [3.1.0]-hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide hydrochloride salt

61. (1α,5α,6α)-N-[3-benzyl-3-azabicyclo [3.1.0]-hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide L-(-) malic acid salt

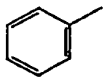
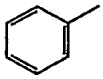
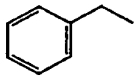
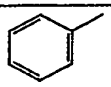
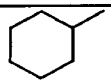
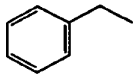
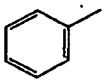
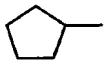
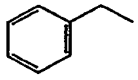
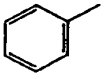
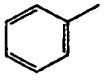
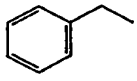
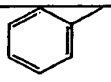
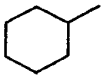
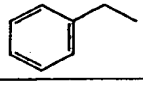
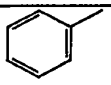
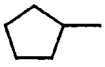
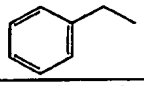
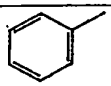
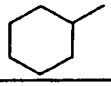
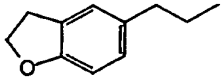
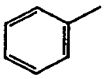
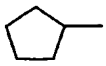
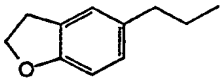
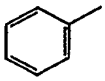
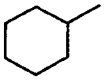
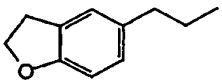
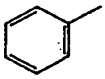
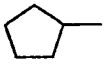
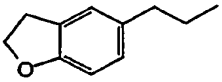
62. (1α,5α,6α)-N-[3-benzyl-3-azabicyclo [3.1.0]-hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide maleate salt

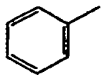
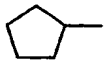
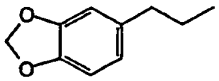
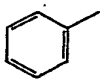
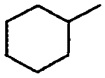
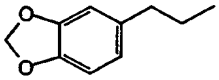
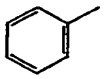
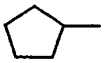
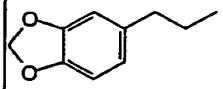
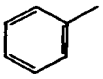
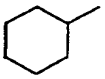
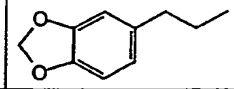
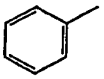
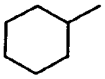
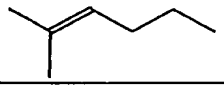
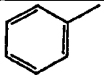
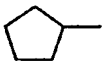
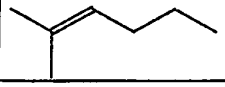
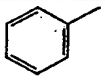
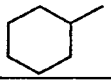
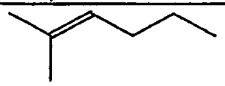
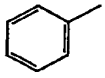
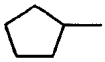
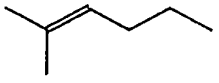
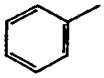
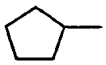
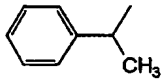
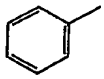
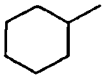
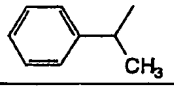
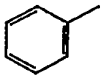
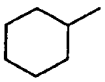
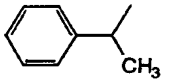
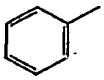
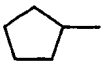
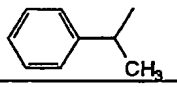
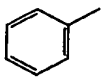
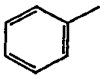
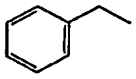
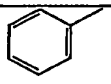
Table -I

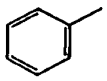
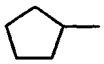
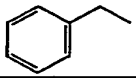
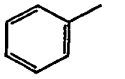
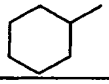
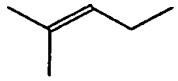
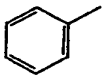
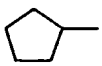
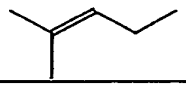
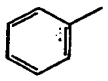
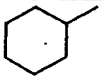
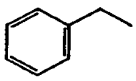
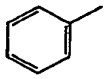
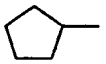
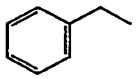
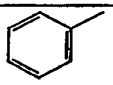
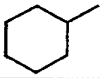
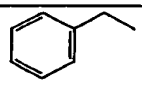
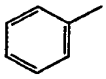
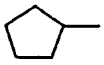
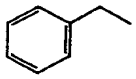
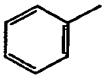
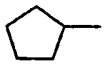
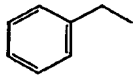
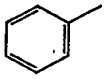
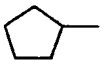
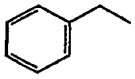
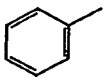
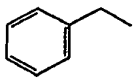
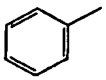
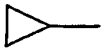
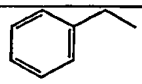
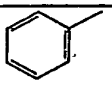
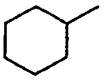


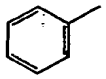
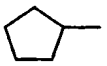
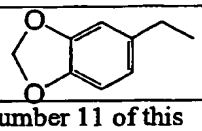
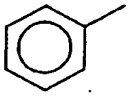
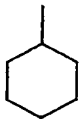
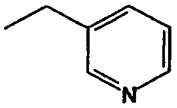
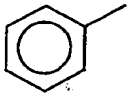
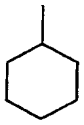
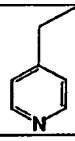
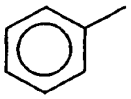
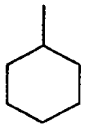
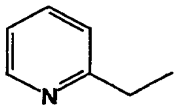
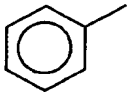
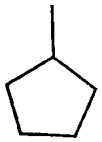
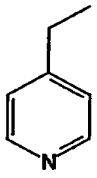
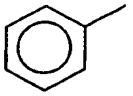
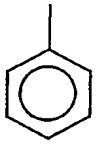
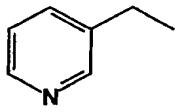
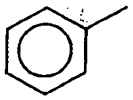
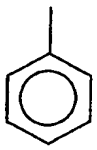
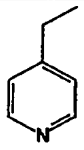
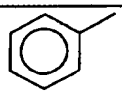
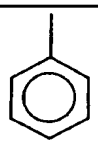
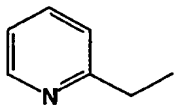
Formula III

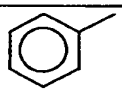
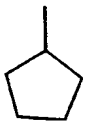
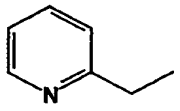
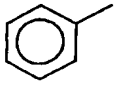
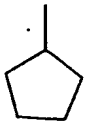
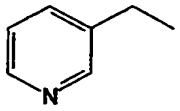
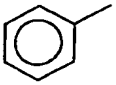
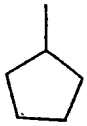
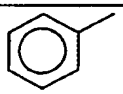
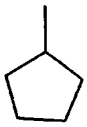
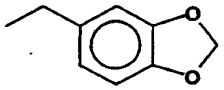
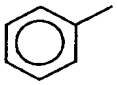
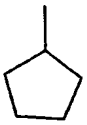
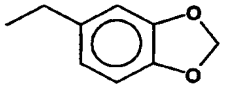
(Formula I, wherein W=$(CH_2)p$ where p=0, X is no atom and Y=$(CH_2)q$, where q = 0, R_6=R_7=H)

Compound No.	Ar	R_1	R_2	Z	Q	R_4
1.		OH		NH	CH_2	
2.		OH		NH	CH_2	
3.		OH		NH	CH_2	
4.		OH		O	CH_2	
5.		OH		O	CH_2	
6.		OH		O	CH_2	
7.		OH		O	CH_2	
8.		OH		O	CH_2	
9.		OH		NH	CH_2	
10.		OH		NH	CH_2	

Compound No.	Ar	R_1	R_2	Z	Q	R_4
11.		OH		O	CH_2	
12.		OH		O	CH_2	
13.		OH		NH	CH_2	
14.		OH		NH	CH_2	
15.		OH		NH	CH_2	
16.		OH		NH	CH_2	
17.		OH		O	CH_2	
18.		OH		O	CH_2	
19.		OH		O	CH_2	
20.		OH		O	CH_2	
21.		OH		NH	CH_2	
22.		OH		NH	CH_2	
23.		OH		NH	$CHCH_3$	
24.		OH		NH	$CHCH_3$	

Compound No.	Ar	R_1	R_2	Z	Q	R_4
25.		OH		NH	$CHCH_3$	
26.		OH		O	CH_2	
27.		OH		O	CH_2	
28		OH		NH	CH_2	
29		OH		NH	CH_2	
30		OH		O	CH_2	
31		OH		O	CH_2	
32		OH		NH	CH_2	
33		OH		O	CH_2	
34	L-(+) Tartaric acid salt of compound shown in Compound Number 3 in this table					
35	L-(+) Tartaric acid salt of compound shown in Compound Number 28 in this table					
36	L-(+) Tartaric acid salt of compound shown in Compound Number 29 in this table					
37		OH		NH	CH_2	
38		OH		NH	CH_2	
39		OH		NH	CH_2	

Compound No.	Ar	R_1	R_2	Z	Q	R_4
40		OH		O	CH_2	
41	L (+)-Tartrate salt of compound shown in Compound Number 11 of this table					
42	L (+)-Tartrate salt of compound shown in Compound Number 4 of this table					
43	L (+)-Tartrate salt of compound shown in Compound Number 5 of this table					
44	L (+)-Tartrate salt of compound shown in Compound Number 6 of this table					
45		OH		NH	CH_2	
46		OH		NH	CH_2	
47		OH		NH	CH_2	
48		OH		NH	CH_2	
49		OH		NH	CH_2	
50		OH		NH	CH_2	
51		OH		NH	CH_2	

Compound No.	Ar	R_1	R_2	Z	Q	R_4
52		OH		NH	CH_2	
53		OH		NH	CH_2	
54		OH		NH	CH_2	
55		OH		NH	CH_2	
56		OH		NH	CH_2	
57	L-(+) Tartaric salt of compound 17					
58	L-(+) Tartaric salt of compound 12					
59	L-(+) Tartrate salt of compound No. 19					
60	Hydrochloride salt of compound No. 3					
61	L-(-) Malic acid salt of compound No. 3					
62	Maleate salt of compound No. 3					

Because of their valuable pharmacological properties, the compounds of the present invention may be administered to an animal for treatment orally, or by parenteral route. The pharmaceutical compositions of the present invention are preferably produced and administered in dosage units, each unit containing a certain amount of at least one compound of the invention and/or at least one physiologically acceptable addition salt thereof. The dosage may be varied over extremely wide limits as the compounds are effective at low dosage levels and relatively free of toxicity. The compounds may be administered in the low micromolar concentration, which is therapeutically effective, and

the dosage may be increased as desired up to the maximum dosage tolerated by the patient.

The present invention also includes within its scope prodrugs of the compounds of Formulae I, II, III, IV and V. In general, such prodrugs will be functional derivatives of these compounds, which readily are converted in vivo into the defined compounds. Conventional procedures for the selection and preparation of suitable prodrugs are known.

The present invention also includes the enantiomers, diastereomers, N-Oxides, polymorphs, solvates and pharmaceutically acceptable salts of these compounds as well as metabolites having the same type of activity. The present invention further includes pharmaceutical composition comprising the molecules of Formulae I, II, III, IV and V or prodrugs, metabolites, enantiomers, diastereomers, N-oxides, polymorphs, solvates or pharmaceutically acceptable salts thereof, in combination with pharmaceutically acceptable carrier and optionally included excipient.

The examples mentioned below demonstrate the general synthetic procedure as well as the specific preparation of the preferred compound. The examples are provided to illustrate the details of the invention and should not be constrained to limit the scope of the present invention.

EXPERIMENTAL DETAILS

Various solvents, such as acetone, methanol, pyridine, ether, tetrahydrofuran, hexanes, and dichloromethane, were dried using various drying reagents according to the procedure described in the literature. IR spectra were recorded as nujol mulls or a thin neat film on a Perkin Elmer Paragon instrument, Nuclear Magnetic Resonance (NMR) were recorded on a Varian XL-300 MHz instrument using tetramethylsilane as an internal standard.

EXAMPLE 1

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide (Compound No.1)

Step a: Preparation of 2-hydroxy-2,2-diphenyl acetic acid : Synthesized as per reported procedures in Vogel's textbook of practical organic chemistry page 1046 (5th Ed); J.Am.Chem.Soc., 75,2654(1953) and EP 613232.

Step b: Preparation of (1α,5α,6α)-6-aminomethyl-3-benzyl-3-azabicyclo[3.1.0]hexane : Synthesized as per reported procedures described in EP 0 413 455 ; US Patent No. 2,490,714 and Synlett, 1097-1102 (1996).

Step c: To a solution of (1α,5α,6α)-6-aminomethyl-3-benzyl-3-azabicyclo[3.1.0]hexane (1mmol, 0.202 gm) in dimethyl formamide, DMF (5 ml) was added 2-hydroxy-2,2-diphenyl acetic acid (1 mmol, 0.225 gm) and cooled to 0°C. The reaction mixture was treated with hydroxy benzotriazole (1 mmol, 0.135 g) followed by N-methyl morpholine (2 mmol, 0.202 gm) and stirred at 0°C for 0.5 hrs. EDC (1-[3-(dimethylamino)propyl]-3-ethyl carbodiimide hydrochloride (1mmol,. 0.192 gms) was added and the reaction mixture (RM) was stirred at 0°C for 1 hour and at room temperature (RT) overnight. The RM was then poured into cold water and extracted with ethyl acetate. The combined organic layers were washed with water and dried over sodium sulphate. The crude compound obtained after removing the solvent was purified by column chromatography (silicagel 100-200 mesh), eluting the compound with 30-70 ethyl acetate- hexane mixture.
^{1}H-NMR ($CDCl_3$) δ – values :7.47 - 7.17 (m, arom, 15H), 3.58 (s, 2H, benzylic), 3.18 - 3.14 (t, 2H), 2.95-2.92 (d, 2H), 2.35 – 2.32 (m, 2H), 2.04 (s, 1H) 1.28 – 1.23 (m, 1H), 0.94 – 0.91 (m, 2H)
IR (DCM) : 1658 cm^{-1} (amide carbonyl)

EXAMPLE 2

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No.2)

Step a: Preparation of 2-hydroxy-2-cyclohexyl phenyl acetic acid:
This was prepared following the procedure described in J. Amer. Chem. Soc. 75, 2654 (1953).

Step b: Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide

To a solution of (1α,5α,6α)-6-aminomethyl-3-benzyl-3-azabicyclo[3.1.0]hexane (1mmol, 0.202gm) in dimethyl formamide (5 ml) was added 2-hydroxy-2-cyclohexyl-2-phenylacetic acid (1mmol, 0.234gm) and cooled to 0°C. The reaction mixture was treated with hydroxy benzotriazole (1mmol, 0.135g) followed by N-methyl morpholine (2mmol, 0.202 gm) and stirred at 0°C for 0.5 hours. EDC (1 mmol, 0.192 gm) was then added. The reaction mixture (RM) after being stirred at 0°C for 1 hour was later stirred at RT overnight. The RM was poured into cold water and extracted with ethyl acetate. The organic layer was dried and the crude product obtained after removing the solvent was purified by column chromatography (Silicagel 100-200 mesh) eluting the compound with 30-70 ethyl acetate-hexane mixture.

^{1}H-NMR: ($CDCl_3$) δ – values : 7.61-7.11 (m, 10H), 3.55 (s, 2H), 2.92 - 2.88 (m, 4H), 2.32 – 2.29 (m, 2H), 1.37-1.16 (m, 14H)

IR (DCM) :1653cm^{-1}

EXAMPLE 3

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.3)

Step a: Preparation of 2-hydroxy-2-cyclopentyl phenyl acetic acid:

This was prepared following the procedure described in J. Amer. Chem. Soc. 75, 2654 (1953).

Step b: Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

To a solution of (1α,5α,6α)-6-aminomethyl-3-benzyl-3-azabicyclo[3.1.0]hexane (29.9mmol, 6..05 gm) in dimethyl formamide (100 ml) was added 2-hydroxy-2-cyclopentyl-2-phenyl acetic acid (27.2 mmol, 6.0 gm) and cooled to 0°C. The reaction mixture was treated with hydroxy benzotriazole (29.9 mmol, 4.04 gm) followed by N-methyl morpholine (54.4 mmol, 5.2 gm) and was stirred at 0°C for 0.5 hrs. The

reaction mixture was poured into saturated bicarbonate solution and extracted with ethyl acetate. The organic layers were washed with water and dried over sodium sulphate and concentrated under reduced pressure. The residue was purified by column chromatography (silicagel 100-200 mesh) eluting compound with 20-80 to 25-75 ethyl acetate-hexane mixture. It gave a compound in 93-95% purity. To obtain higher purity (about 99%) of the compound it was triturated with toluene and filtered.

^{1}H-NMR: ($CDCl_3$) δ–values: 7.61-7.23 (m, 10H), 6.45 (bs,1H),3.57 (s, 2H), 3.11 – 2.90 (m, 4H), 2.34- 2.31 (m, 2H), 1.68–1.48 (m, 10H), 1.23 (m,2H).

MS: (M+1) = 405.3

m.pt. 131-134°C

IR (DCM): 1647, 1522, 1265cm^{-1}

EXAMPLE 4

Preparation of (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2,2-diphenyl acetate (Compound No.4)

Step-a: Preparation of (1α,5α,6α)-3-benzyl-6-hydroxymethyl-3-azabicyclo [3.1.0] hexane synthesized as per reported procedure of EP 0 413 455 A2.

Step b: Preparation of (1α,5α,6α)-3-benzyl-6-(methanesulfonyloxy)methyl-3-azabicyclo [3.1.0]hexane:

A solution of the title compound of preparation of Step a of Compound 4 (0.203 g ; 1 mmol) and triethylamine (0.21 gms, 2 mmol) in ethyl acetate (25 ml) was cooled to -10°C and treated with methanesulfonyl chloride (0.17 gms, 1.5 mmol) . After stirring for one hour at –10°C, the reaction was poured into a saturated aqueous sodium bicarbonate solution. The organic layer was dried over sodium sulphate. Filtration and removal of the solvent *in vacuo* provided the title compound as a yellow oil, which was used as such in the following step without further purification.

^{1}H-NMR ($CDCl_3$) δ–values: 7.45 (m, 5 H, arom.), 4.29 (s, 2H), 3.81 (m, 2H), 3.13 (m, 4H), 2.84 (s, 3H), 1.38 (m, 3H)

Step c: Preparation of (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2,2-diphenyl acetate:

To a solution of 2-hydroxy-2,2-diphenyl acetic acid (1mmol, 0.228gms) in xylene was added, (1α,5α,6α)-3-benzyl-6-(methanesulfonyloxy)methyl-3-azabicyclo [3.1.0]hexane: (0.28 gms, 1mmol) followed by DBU (1,8-diazabicyclo[5,4,0] undec-7-ene, (2mmol, 0.305 gms) and the reaction mixture refluxed for 6 hrs. The reaction mixture was then washed with water, brine and dried over sodium sulphate. The solvents were evaporated and the crude compound thus obtained was purified by column chromatography (silicagel, 100-200 mesh) eluting the compound with 20-80, ethyl acetate hexane mixture.

^{1}H-NMR ($CDCl_3$) δ – values: 7.46-7.22 (m, 15 H, arom.), 4.24 (s, 1H), 4.11 – 4.09 (d, 2H), 3.56 (s, 2H), 2.91 – 2.89 (d, 2H), 2.31 – 2.29 (d, 2H), 1.67 – 1.62 (m, 1H) 1.3 (s, 2H)

IR (DCM) : 1724 cm^{-1}

EXAMPLE 5

Preparation of (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate (Compound No.5)

This compound was prepared following the procedure as in Example 4, step c using 2-hydroxy-2-cyclohexyl phenyl acetic acid instead of 2-hydroxy-2,2-diphenyl acetic acid.

^{1}H-NMR ($CDCl_3$) δ–values: 7.66-7.21 (m, 10 H, arom.), 4.09 – 3.92 (dd, 2H), 3.69 (s,2H), 2.93 – 2.89 (m, 2H), 2.33- 2.30 (m, 3H), 1.65 – 1.12 (m, 13H)

IR (DCM) : 1720 cm^{-1}

EXAMPLE 6

Preparation of (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate (Compound No.6)

This compound was prepared following the procedure as in Example 4, step c using 2 hydroxy-2-cyclopentyl phenyl acetic acid instead of 2-hydroxy-2,2-diphenyl acetic acid.

^{1}H-NMR ($CDCl_3$) δ–values: 7.67-7.20 (m, 10 H, arom.), 4.06–3.93 (dd, 2H), 3.57 (s,2H), 2.94 – 2.89 (m, 3H), 2.34- 2.30 (m, 2H), 1.63 – 1.27 (m, 11H)

IR (DCM) : 1718 cm^{-1}

EXAMPLE 7

Preparation of (1α,5α,6α)-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate (Compound No.7)

The compound obtained as in Example 5 was debenzylated and then N-alkylated as given below:

Step a: Preparation of (1α,5α,6α)-[3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate

A solution of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate (1mmol) in methanol (50 ml), was added to a suspension of Pd/C (10%, 0.1 gm) and the reaction mixture was hydrogenated in Parr apparatus at 45 psi for 3hrs. The reaction mixture was filtered and concentrated to afford the title compound.

^{1}H-NMR ($CDCl_3$) δ – values: 7.65-7.15 (m, 5 H, arom.), 4.14–4.02 (dd, 2H), 3.14-2.94 – (m, 3H), 2.29- 2.21 (m, 2H), 1.46–1.11 (m, 13H)

IR (KBr): 1723 cm^{-1}

Step b: Preparation of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran

Synthesized as per reported procedure of EP 0 388 054 A1,

Step c: To a solution of (1α,5α,6α)-[3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate (0.329 gms, 1mmol) in dimethyl formamide (5 ml) was added potassium carbonate (2mmol 0.276gms), potassium iodide (1mmol 0.166gms) and 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran (0.275 gms, 1.2mmol). The reaction mixture was stirred at room temperature overnight, poured into water and extracted with ethyl acetate. The combined organic layer was washed with water, brine

and dried over sodium sulphate. The crude compound obtained after evaporation of the solvent under vacuum was purified by column chromatography (silica gel 100-200 mesh) eluting the compound with 20:80 ethyl acetate : hexane.

^{1}H-NMR ($CDCl_3$) δ – values: 7.67 - 6.67 (m, 8 H, arom.), 4.56– 4.50 (m, 2H), 4.09-3.7– (dd, 2H), 3.19–3.01 (m, 4H), 2.62-2.60 (m, 3H), 2.33 – 2.30 (m, 4H), 1.65 – 1.11 (m, 13H)

IR (DCM) : 1721 cm^{-1}

EXAMPLE 8

Preparation of (1α,5α,6α)-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo [3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate (Compound No.8)

The compound obtained as in Example 6 was debenzylated and then N-alkylated as given below:

Step a: Preparation of (1α,5α,6α)-[3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate

A solution of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate (1mmol) in methanol (50 ml), was added to a suspension of Pd/C (10%, 0.1 gm) and the reaction mixture was hydrogenated in Parr apparatus at 45 psi for 3hrs. The reaction mixture was filtered and concentrated to afford the title compound.

^{1}H-NMR ($CDCl_3$) δ – values: 7.66-7.26 (m, 5 H, arom.), 4.15–4.01 (dd, 2H), 3.06-2.92 – (m, 3H), 2.43- 2.36 (m, 2H), 1.61–1.02 (m, 11H)

IR (KBr) : 1721 cm^{-1}

Step b : To a solution of compound (1α,5α,6α)-[3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetate (0.315g, 1mmol) in dimethyl formamide (5 ml) was added potassium carbonate (2mmol, 0.276gms), potassium iodide (1mmol 0.166gms) and 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran (0.275 gms, 1.2mmol). The reaction mixture was stirred at room temperature overnight, poured into water and extracted with ethyl acetate. The combined organic layer was washed with

water, brine and dried over sodium sulphate. The crude compound obtained after evaporation of the solvent under vacuum was purified by column chromatography (silica gel 100-200 mesh) eluting the compound with 20:80 ethyl acetate : hexane.

^{1}H-NMR ($CDCl_3$) δ–values: 7.68-6.67 (m, 8 H, arom.), 4.56–4.50 (m, 2H), 4.07-3.97–(dd, 2H), 3.19 – 3.02 (m, 4H), 2.33- 2.30 (m, 6H), 1.37–1.25 (m, 11H)
IR (DCM): 1719 cm^{-1}

EXAMPLE 9

Preparation of (1α,5α,6α)-N-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(amino methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No.9)

The compound obtained as in Example 2 was debenzylated and then N-alkylated as given below:

Step a: Preparation of (1α,5α,6α)-N-[3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide.

A solution of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(amino methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (1mmol) in methanol (50 ml), was added to a suspension of Pd/C (10%, 0.1 gm) and the reaction mixture was hydrogenated in Parr apparatus at 45 psi for 3hrs. The reaction mixture was filtered and concentrated to afford the title compound.
^{1}H-NMR ($CDCl_3$) δ–values: 7.62-7.26 (m, 5 H, arom.), 3.15–3.09 (m, 3H), 2.95–2.81 -(m, 4H), 1.71–1.2 (m, 13H)
IR (KBr) : 1656 cm^{-1}

Step b: To solution of compound (1 α,5 α,6α)-N-[3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexylphenyl acetamide (0.328, 1mmol) in dimethyl formamide (5ml) was added potassium carbonate (2mmol 0.276gms), potassium iodide (1mmol 0.166gms) and 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran (0.275 gms, 1.2mmol). The reaction mixture was stirred at room temperature overnight, poured into water and extracted with ethyl acetate. The combined organic layer was washed with

water, brine and dried over sodium sulphate. The crude compound obtained after evaporation of the solvent under vacuum was purified by column chromatography (silica gel 100-200 mesh) eluting the compound with 20:80 ethyl acetate : hexane.

^{1}H-NMR ($CDCl_3$) δ–values: 7.62-6.64 (m, 8H, arom.), 4.56 – 4.51 (t, 2H), 3.19 –2.31 (m, 12H), 1.70 –1.13 (m, 14H)

IR (DCM): 1654 cm^{-1} (amide carbonyl)

EXAMPLE 10

Preparation of (1α,5α,6α)-N-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.10)

The compound obtained as in Example 3 was debenzylated and then N-alkylated as given below:

Step a: Preparation of (1α,5α,6α)-N-[3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide

A solution of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (1mmol) in methanol (50 ml), was added to a suspension of Pd/C (10%, 0.1 gm) and the reaction mixture was hydrogenated in Parr apparatus at 45 psi for 3hrs. The reaction mixture was filtered and concentrated to afford the title compound.

^{1}H-NMR ($CDCl_3$) δ –values: 7.62-7.23 (m, 5 H, arom.), 3.13–3.07 (m, 2H), 2.95–2.81 (m, 5H), 1.34–0.87 (m, 11H)

IR (KBr) : 1655 cm^{-1}

Step b : To a solution of compound (1α,5α,6α)-N-[3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide (0.314g, 1mmol) in dimethyl formamide(5 ml) was added potassium carbonate (2mmol 0.276gms), potassium iodide (1mmol 0.166gms) and 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran (0.275 gms, 1.2mmol). The reaction mixture was stirred at room temperature overnight, poured into water and extracted with ethyl acetate. The combined organic layer was washed with water, brine and dried over sodium sulphate. The crude

compound obtained after evaporation of the solvent under vacuum was purified by column chromatography (silica gel 100-200 mesh) eluting the compound with 20:80 ethyl acetate : hexane.

^{1}H-NMR ($CDCl_3$) δ – values: 7.62-6.67 (m, 8H, arom.), 4.56–4.51 (t, 2H), 3.19 –2.29 (m, 12H), 1.70 –1.11 (m, 12H)

IR (KBr) : 1657 cm^{-1}

EXAMPLE 11

Preparation of (1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo [3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate (Compound No.11)

Step a: Preparation of 3,4-methylenedioxyphenethyl bromide

Synthesized as per reported procedure of EP 0 388 054 A1

Step b : This compound was prepared following the procedure as in Example 8, step b, using 3,4-methylenedioxyphenethyl bromide instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ–values: 7.8-6.6 (m, 8H, arom.), 6.0 (s, 2H), 4.2–3.9 (dd, 2H), 3.2 – 2.3 (m, 9H), 1.7–1.1 (m, 11H)

IR (DCM) : 1720 cm^{-1}

EXAMPLE 12

Preparation of (1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate (Compound No.12)

This compound was prepared following the procedure as in Example 7, step c, using 3,4-methylenedioxyphenethyl bromide instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ–values: 7.67-6.6 (m, 8H, arom.), 5.91 (s, 2H), 4.09 – 3.92 (dd, 2H), 3.03 –2.99 (m, 2H), 2.61–2.59 (m, 4H), 2.32–2.28 (m, 4H) 1.65–1.1 (m, 12H).

IR (DCM): 1721 cm^{-1}

EXAMPLE 13

Preparation of (1α,5α,6α)-N-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.13)

This compound was prepared following the procedure as in Example 10, Step b using 3,4-methylenedioxyphenethyl bromide instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ–values: 7.61-6.59 (m, 8H, arom.), 5.91 (s, 2H), 3.05–2.27 (m, 11H), 1.66–1.24 (m, 11H)

IR (KBr) : 1657cm^{-1}

EXAMPLE 14

Preparation of (1α,5α,6α)-N-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No.14)

This compound was prepared following the procedure as in Example 9, Step b using 3,4-methylenedioxyphenethyl bromide instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ – values: 7.62 - 6.59 (m, 8H, arom.), 5.91 (s, 2H), 3.10 – 2.33 (m, 11H), 1.70 – 1.17 (m, 13H)

IR (DCM) : 1653cm^{-1}

EXAMPLE 15

Preparation of (1α,5α,6α)-N-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No.15)

This compound was prepared following the procedure as in Example 9, Step b using 5-bromo-2-methyl-2-pentene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ – values: 7.61-6.26 (m, 5H, arom.), 5.06 (t, 1H), 2.99 – 2.04 (m, 12H), 1.67 – 1.22 (m, 19H)

IR (DCM) : 1656cm^{-1}

EXAMPLE 16

Preparation of (1α,5α,6α)-N-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.16)

This compound was prepared following the procedure as in Example 10, Step b using 5-bromo-2-methyl-2-pentene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ – values: 7.61-7.25 (m, 5H, arom.), 5.06 (t, 1H), 3.06 – 2.04 (m, 12H), 1.67–1.1 (m, 16H)

IR (DCM) : 1652cm^{-1}

EXAMPLE 17

Preparation of (1α,5α,6α)-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate (Compound No.17)

This compound was prepared following the procedure as in Example 7, Step c using 5-bromo-2-methyl-2-pentene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran

^{1}H-NMR ($CDCl_3$) δ – values: 7.66-7.22 (m, 5H, arom.), 5.08 (t, 1H), 4.1 – 3.92 (dd, 2H), 3.0 – 2.97 (m, 2H), 2.27 – 2.08 (m, 7H), 1.65 – 1.11 (m, 19H)

IR (DCM) : 1721cm^{-1}

EXAMPLE 18

Preparation of (1α,5α,6α)-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate (Compound No.18)

This compound was prepared following the procedure as in Example 8, Step b using 5-bromo-2-methyl-2-pentene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ – values: 7.67-7.26 (m, 5H, arom.), 5.07 (t, 1H), 4.09 – 3.94 (dd, 2H), 3.01 – 2.08 (m, 9H), 1.68 – 0.97 (m, 17H)

IR (DCM) : 1720cm^{-1}

EXAMPLE 19

Preparation of (1α,5α,6α)-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate (Compound No.19)

This compound was prepared following the procedure as in Example 8, Step b using (1-bromoethyl)benzene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ–values: 7.67-7.25 (m, 10H, arom.), 4.06 – 3.93 (dd, 2H), 3.24 – 2.08 (m, 6H), 1.6 – 1.23 (m, 15H)

IR (DCM) : 1719cm^{-1}

EXAMPLE 20

Preparation of (1α,5α,6α)-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate (Compound No.20)

This compound was prepared following the procedure as in Example 7, Step c using (1-bromoethyl)benzene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ – values: 7.67-7.18 (m, 10H, arom.), 4.09–3.7 (dd, 2H), 3.24 –2.11 (m, 4H), 2.63 – 2.37 (m, 8H), 1.64 –1.1 (m, 11H)

IR (DCM) : 1720cm^{-1}

EXAMPLE 21

Preparation of (1α,5α,6α)-N-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No.21)

This compound was prepared following the procedure as in Example 9, Step b using (1-bromoethyl)benzene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ–values: 7.66-7.20 (m, 10H, arom.), 3.29 – 2.09 (m, 9H), 1.69 – 0.88 (m, 16H)

IR (KBr): 1653cm^{-1}

EXAMPLE 22

Preparation of (1α,5α,6α)-N-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.22)

This compound was prepared following the procedure as in Example 10, Step b using (1-bromoethyl)benzene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ – values: 7.61-7.26 (m, 10H, arom.), 3.26–2.07 (m, 9H), 1.67–1.15 (m, 13H)

IR (DCM) : 1651cm^{-1}

EXAMPLE 23

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(1-aminoethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide (Compound No.23)

Step a: Preparation of (1α,5α,6α)-6-(1-hydroxyethyl)-3-benzyl-3-azabicyclo[3.1.0] hexane: (1α,5α,6α)-3-benzyl-3-azabicyclo[3.1.0]hexane-6-carboxaldehyde (synthesized as per reported procedure of EP 0 413 455 A2, 2 gm, 100 mmol) was dissolved in tetrahydrofuran (400 ml) and cooled to –70°C . Methyllithium (105 mL of a 0.98 M solution in ether, 102 mmol) was added dropwise , stirred for one hour and later allowed to attain room temperature . Saturated aqueous ammonium chloride was added to the reaction mixture , the mixture was then extracted with ethyl acetate. The combined organic layers were dried over sodium sulphate, filtered and concentrated in vacuo to provide the product as a brown oil (yield 1.68 gm).

^{1}H-NMR ($CDCl_3$) δ –values: 7.26 (m, 5H, arom.), 3.59 (s, 2H), 3.16 (m, 1H), 2.97 (m, 2H), 2.35 (m, 2H), 1.39 (m, 1H), 1.24 (m, 5H)

Step b: Preparation of (1α,5α,6α)-3-benzyl-3-azabicyclo[3.1.0]hexane-6-methylketone

Dimethylsulphoxide (1.65 ml, 23 mmol) was added to a solution of oxalyl chloride (1.1 ml, 12.65 mmol) in methylene chloride (350 ml) maintained at -70°C. A solution of the title compound of preparation step a (2.5 gm, 11.5 mmol) in methylene chloride (50 ml) was then added to the reaction mixture at –70°C. After the addition of triethylamine (6.4 ml, 46 mmol), the mixture was allowed to warm to room temperature, water was added and the organic layer was collected, dried over sodium sulphate, filtered and concentrated to provide a light brown oil. Column chromatography (eluant: 20% ethyl acetate in hexane) provided the title compound (yield 1.4 gms).

^{1}H-NMR ($CDCl_3$) δ – values: 7.27 (m, 5H, arom.), 3.6 (s, 2H), 3.016 (m, 2H), 2.41 (m, 3H), 2.23 (s, 3H), 1.17 (m, 2H)

IR (DCM) : 1694cm^{-1}

Step c: Preparation of (1α,5α,6α)-6-(1-aminoethyl)-3-benzyl-3-azabicyclo[3.1.0] hexane:

To a stirred solution of the title compound of preparation step b (1.2 gms, 5.5 mmol) and ammonium acetate (1.28 gms, 16.6 mmol) in methanol (50 ml) was added sodium cyanoborohydride (0.87 gms, 43.75 mmol) at room temperature. The mixture was stirred for 18 hours at the same temperature. After the addition of saturated aqueous sodium bicarbonate, methanol was evaporated and the mixture was extracted three times with dichloromethane (100 ml). The combined organic extract was dried over sodium sulphate , filtered and concentrated under vacuo to obtain the crude compound (yield: 0.8 gms) which was used in the next step without purification.

^{1}H-NMR ($CDCl_3$) δ – values: 7.26 (m, 5H, arom.), 3.57 (s, 2H), 2.97 (m, 2H), 2.33 (m, 2H), 2.2 (m, 1H), 1.29 to 1.13 (m, 6H)

IR (DCM) : 1654cm^{-1}

Step d: Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(1-aminoethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide:

The compound of Step-d was prepared by following the procedure described in step-c of Example 1 using (1α,5α,6α)-6-(1-aminoethyl)-3-benzyl-3-azabicyclo[3.1.0]hexane instead of (1α,5α,6α)-6-aminomethyl-3-benzyl-3-azabicyclo[3.1.0]hexane.

^{1}H-NMR ($CDCl_3$) δ – values: 7.33 (m, 15H. arom.), 6.16 (m, 1H), 3.56 (m, 2H), 3.43 (m, 1H), 2.88 (m, 2H), 2.31 (m, 2H), 1.40 (m, 1H), 1.29 to 1.13 (m, 5H)

IR (DCM) : 1656cm^{-1}

EXAMPLE 24

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(1-aminoethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No.24)

This compound was prepared by following the procedure described in Step-b of Example 2, using (1α,5α,6α)-6-(1-aminoethyl)-3-benzyl-3-azabicyclo[3.1.0]hexane instead of (1α,5α,6α)-6-aminomethyl-3-benzyl-3-azabicyclo[3.1.0]hexane.

^{1}H-NMR ($CDCl_3$) δ – values: 7.59 to 7.09 (m, 10H, arom.), 6.52 (m, 1H), 3.55 (m, 2H), 3.25 (m, 1H), 2.90 (m, 2H), 2.25 (m, 3H), 1.37 to 0.85 (m, 16H)

IR (DCM) : 1651cm^{-1}

EXAMPLE 25

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(1-aminoethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.25)

This compound was prepared by following the procedure described in Step-b of Example 3, using (1α,5α,6α)-6-(1-aminoethyl)-3-benzyl-3-azabicyclo[3.1.0]hexane instead of (1α,5α,6α)-6-aminomethyl-3-benzyl-3-azabicyclo[3.1.0]hexane.

^{1}H-NMR ($CDCl_3$) δ – values: 7.59 to 7.23 (m, 10H, arom.), 6.30 (m, 1H), 3.54 (s, 2H), 3.29 (m, 1H), 2.93 to 2.79 (m, 3H), 2.27 (m, 3H), 1.40 (m, 1H), 1.28 to 1.0 (m, 14H)

IR (DCM) : 1651cm^{-1}

EXAMPLE 26

Preparation of (1α,5α,6α)-[3-(3-methyl-2-butenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate (Compound No.26)

This compound was prepared following the procedure as in Example 7, Step c using 1-bromo-3-methylbut-2-ene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ – values: 7.66-7.23 (m, 5H, arom.), 5.19 (t, 1H), 4.08 – 3.89 (dd, 2H), 3.7 (s, 1H), 3.029 – 2.94 (m, 4H), 2.3 – 2.27 (m, 3H), 1.71 – 1.11 (m, 19H)

IR (DCM) : 1721cm^{-1}

EXAMPLE 27

Preparation of (1α,5α,6α)-[3-(3-methyl-2-butenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate (Compound No.27)

This compound was prepared following the procedure as in Example 8, Step b using 1-bromo-3-methylbut-2-ene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ–values: 7.67-7.23 (m, 5H, arom.), 5.19 (t, 1H), 4.05 – 3.91 (dd, 2H), 3.76 (s, 1H), 3.039–2.96 (m, 4H), 2.31 – 2.28 (m, 3H), 1.71 – 1.25 (m, 17H)

IR (DCM) : 1721cm^{-1}

EXAMPLE 28

Preparation of (2R)-(+)-(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No. 28)

Step a: Preparation of (2R)-(-)-2-hydroxy-2-cyclohexyl-2-phenyl acetic acid: Synthesized as per reported procedure of Paul T. Grover, et.al. J. Org. Chem. 2000, 65, 6283 – 6287

Step b: The title compound was synthesised following the procedure as in step-b of Example 2, using (2R)-(-)-2-hydroxy-2-cyclohexyl-2-phenylacetic acid instead of 2-hydroxy-2-cyclohexyl-2-phenylacetic acid.

^{1}H-NMR ($CDCl_3$) δ – values: 7.61-7.22 (m, 10H, arom.), 6.62 (m, 1H), 3.55 (s, 2H), 3.26 – 2.07 (m, 9H), 1.67 – 1.15 (m, 13H)

$[\alpha]^{25\pm3oC}$ = +3.85° (.9846% MeOH)

IR (DCM) : 1651cm^{-1}

EXAMPLE 29

Preparation of (2R)-(+)-(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.29)

Step a: Preparation of (2R)-(-)-2-hydroxy-2-cyclopentyl-2-phenyl acetic acid : Synthesized as per reported procedure of Paul T. Grover, et.al. J. Org. Chem. 2000, 65, 6283 – 6287.

Step b: The title compound was synthesised following the procedure in step-b of Example 3, using (2R)-(-)-2hydroxy-2-cyclopentyl-2-phenyl acetic acid instead of 2-hydroxy-2-cyclopentyl-2-phenylacetic acid.

^{1}H-NMR ($CDCl_3$) δ – values: 7.61-7.26 (m, 10H, arom.), 3.26 – 2.07 (m, 9H), 1.67 – 1.15 (m, 13H)

IR (DCM) : 1651cm^{-1}

$[\alpha]^{25oC}$ = +3.95° (.936% MeOH)

EXAMPLE 30

Preparation of (2R) (+) - (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate (Compound No. 30)

Step a: Preparation of (2R) (-) 2-hydroxy-2-cyclohexyl-2-phenyl acetic acid : Synthesized as per reported procedure of Paul T. Grover, et.al. J. Org. Chem. 2000, 65, 6283 – 6287.

Step b: The title compound was synthesized following the procedure as in Example 4, step c using (2R) (-)-2-hydroxy-2-cyclohexyl-2-phenyl acetic acid instead of 2-hydroxy-2,2-diphenyl acetic acid.

^{1}H-NMR ($CDCl_3$) δ – values: 7.61-7.26 (m, 10H, arom.), 3.26 – 2.07 (m, 9H), 1.67 – 1.15 (m, 13H)

IR (DCM) : 1651cm^{-1}

$[\alpha]^{25oC}$ = +9.8° (1.09% MeOH)

EXAMPLE 31

Preparation of (2R) (+)-(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate (Compound No. 31)

Step a: Preparation of (2R) (-) 2-hydroxy-2-cyclopentyl-2-phenyl acetic acid : Synthesized as per reported procedure of Paul T. Grover, et.al. J. Org. Chem. 2000, 65, 6283 – 6287.

Step b: The title compound was synthesised following the procedure as in Example 4, step c using (2R) (-)-2-hydroxy-2-cyclopentyl-2-phenylacetic acid instead of 2-hydroxy-2,2-diphenyl acetic acid.

^{1}H-NMR ($CDCl_3$) δ – values: 7.67-7.2 (m, 10H, arom.), 4.06 (m, 1H), 3.93 (m, 1H), 3.74 (s, 2H), 2.94 – 2.89 (m, 3H), 2.33 – 2.3 (m,2H), 1.64 – 1.29 (m, 11H)

IR (DCM) : 1719cm^{-1}

[α]= +14.8° (1% MeOH)

EXAMPLE 32

Preparation of (2S)-(-)-(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.32)

Step a: Preparation of (2S) (+) 2-hydroxy-2-cyclopentyl-2-phenyl acetic acid : Synthesized as per reported procedure of Paul T. Grover, et.al. J. Org. Chem. 2000, 65, 6283 – 6287.

Step b: The title compound was synthesised following the procedure in step-b of Example 3.

^{1}H-NMR ($CDCl_3$) δ – values: 7.62-7.25 (m, 10H. arom.), 6.45 (m, 1H), 3.58 (s, 2H), 3.07 – 2.92 (m, 5H), 2.35 (m, 2H), 1.77 – 1.24 (m, 11H)

IR (DCM) : 1651cm^{-1}

[α]= -2.09° (1.1% MeOH)

EXAMPLE 33

Preparation of (2S)-(-)-(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate (Compound No. 33)

Step a: Preparation of (2S) (+) 2-hydroxy-2-cyclopentyl-2-phenyl acetic acid : Synthesized as per reported procedure of Paul T. Grover, et.al. J. Org. Chem. 2000, 65, 6283 – 6287.

Step b: The title compound was synthesized following the procedure as in Example 4, Step c using 2S-(-)-2-hydroxy-2-cyclopentyl-2-phenylacetic acid instead of 2-hydroxy-2,2-diphenyl acetic acid.

^{1}H-NMR ($CDCl_3$) δ – values: 7.67-7.2 (m, 10H, arom.), 4.06 (m, 1H), 3.93 (m, 1H), 3.58 (s, 2H), 2.94 – 2.9 (m, 3H), 2.33 – 2.31 (m, 2H), 1.66 – 1.19 (m, 11H)

IR (DCM) : 1720cm^{-1}

[α]= -14.9° (1.1% MeOH)

EXAMPLE 34

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide L-(+)-tartrate salt (Compound No. 34)

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No 3, 1 mmol) was dissolved in ethanol

(10 ml) and a solution of L-(+)-tartaric acid (1mmol) in ethanol (5 ml) was added and stirred at 60°C for 1 hr. The reaction mixture was then concentrated by the evaporation of solvents under reduced pressure. The resulting solid was triturated with diethyl ether and diethyl ether was removed under reduced pressure to afford the title compound as a white solid.

^{1}H-NMR ($CDCl_3$) δ – values: 7.86 (dd, 1H, Ar-H), 7.56 (dd,2H,Ar-H), 7.33-7.16 (m,7H,Ar-H), 5.5(bs,1H),3.76(s,2H,benzylic), 2.97 – 2.77 (m, 5H), 2.50 – 2.45 (m, 2H), 1.50 – 1.22 (m, 13H)

IR (KBr): 1735 cm^{-1}, 1653cm^{-1}

MS: [404.8]; HPLC (99% pure).

EXAMPLE 35

Preparation of (2R)-(+)-(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide.L(+)-tartrate salt (Compound No. 35)

2(R)-(+)-(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide(Compound No.29, 1mmol) was dissolved in methanol (10ml)and L(+)-tartaric acid was added and stirred at 60°C for 1hr. The reaction mixture was concentrated under reduced pressure, the resulting solid was triturated with diethylether and it was filtered off

m.p.: 95°C, starts decomposing

IR(KBr):1735cm^{-1},1655cm^{-1}.

HPLC:99%ee

$[\alpha]^{25oC} = +10°$ (1.02%MeOH)

EXAMPLE 36

(2S)-(-)- (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide.L(+)-tartrate salt(Compound No. 36)

(2S)-(-)-(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide(Compound 32,1mmol) was dissolved in ethanol (10ml) and a solution of L(+)tartaric acid (1mmol) in ethanol was added and stirred at 60°C for 1 hr. The reaction mixture was then concentrated by evaporation of

solvents under reduced pressure. Dichloromethane was added to remove last traces of ethanol and to give a solid.

m.p.: -56°C

IR (KBr):1739cm^{-1}, 1653cm^{-1}

EXAMPLE 37

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclobutyl-2-phenylacetamide(Compound No. 37)

Step a : Preparation of 2-hydroxy-2-cyclobutyl-2-phenyl acetic acid synthesised as per reported procedure of Saul B. Kadin andJosephG.Cannon.J.Org.Chem.,1962,27,240-245.

Step b: Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclobutyl-2-phenylacetamide.

The compound of step b was prepared by following the procedure in step c of Example1, using 2-hydroxy-2-cyclobutyl-2-phenyl acetic acid instead of 2-hydroxy-2,2-diphenyl acetic acid.

^{1}H NMR($CDCl_3$) δ - values: 7.50-7.22 (m,10H,Aromatic),6.22(s,1H),3.55-1.22(m,19H).

EXAMPLE 38

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopropyl-2-phenylacetamide (Compound No. 38)

Step a: Preparation of 2-hydroxy-2-cyclopropyl-2-phenyl acetic acid.

Synthesised as per reported procedure of Saul B. Kadin and Joseph G.Cannon. J.Org. Chem., 1962,27,240-245.

Step b: Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopropyl-2-phenylacetamide.

The title compound was prepared by following the procedure described in step-c of Example 1, using 2-hydroxy-2-cyclopropyl phenylacetic acid instead of 2-hydroxy-2,2-diphenylacetic acid.

^{1}H-NMR($CDCl_3$) δ - values: 7.63-7.23(m,10H,aromatic),6.11(s,1H),3.56(s,2H), 3.14-2.04(m,6H),1.59-1.25(m,10H).

EXAMPLE 39

Preparation of (1α,5α,6α)-N-[3-(3-methyl-2-butenyl) -3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide (Compound No. 39)

The compound was prepared by using the procedure in Example 9, step b, using1-bromo-3-methyl but-2-ene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo [2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ - values: 7.66-7.02(m,5H,Aromatic),5.49(t,1H), 3.65-2.87 (m, 9H), 1.86-0.87 (m, 19H)

EXAMPLE 40

Preparation of (1α,5α,6α)-[3-(3,4-methylenedioxyphenyl)methyl -3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetate (Compound No. 40)

Step a: Preparation of 3,4-methylenedioxy benzyl bromide.

Phosphorus tribromide (0.35mmol) was added to a solution of 3,4-methylenedioxy benzyl alcohol(1mmol)in 10ml of carbon tetrachloride at room temperature. The reaction mixture was refluxed for 4hrs., cooled to room temperature and washed with sodium carbonate solution (10ml).The organic layer was dried and concentrated under reduced pressure to give the required product which was used as such for the next step.

Step b: (1α,5α,6α)-[3-(3,4-methylenedioxyphenyl)methyl -3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetate.

The title compound was prepared using the procedure in Example 8, step b, using 3,4-methylenedioxy benzyl bromide instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran.

^{1}H-NMR ($CDCl_3$) δ - values: 7.67-6.67(m, 8H, aromatic) ,5.94(s,2H),4.10-3.92(dd,2H), 3.71(s,1H),3.47(s,2H),2.91-2.87(m,2H),2.30-2.27(m,3H),1.64-1.12 (m, 13H)

IR (DCM): 1720cm^{-1}

EXAMPLE 41

Preparation of (1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetate. L(+)-tartrate salt (Compound No. 41).

The compound was prepared by using the procedure in Example 34 using (1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate in place of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo [3.1.0] hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide.

m.p.:88-91°C

IR(KBr): 1725cm^{-1},1608cm^{-1}.

EXAMPLE 42

Preparation of (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2,2 diphenyl acetate. L(+)-tartrate salt (Compound No. 42)

The compound was prepared by using the method of Example 34 using (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2,2 diphenyl acetate instead of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide.

m.p.: 53-54°C

IR(DCM):1730cm^{-1}.

EXAMPLE 43

Preparation of (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate .L(+)-tartrate salt(Compound No. 43)

The compound was prepared by using the method of Example 34 using(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate instead of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide.

m.p.: 54°C

IR(DCM):1725cm^{-1}.

EXAMPLE 44

Preparation of (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate .L(+)-tartrate salt (Compound No. 44)

The compound was prepared by using the method of Example 34 using (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate instead of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide.

m.p.: 55°C

IR(DCM):1726cm^{-1}.

EXAMPLE 45

Preparation of (1α,5α,6α)-N-[3-(3-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No. 45)

This compound was prepared following the procedure as in Example 9, Step b using 3-chloromethylpyridine hydrochloride instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b] benzofuran.

^{1}H-NMR ($CDCl_3$) δ – values: 8.49-8.47 (m, 2H, aromatic); 7.62-7.21 (m, 7H, Aromatic); 6.66 (bs, 1H), 3.56 (s, 2H), 3.07-2.30 (m, 8H), 1.76-1.21 (m, 12H).

EXAMPLE 46

Preparation of (1α,5α,6α)-N-[3-(4-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide (Compound No. 46)

This compound was prepared following the procedure as in Example 9, Step b using 4-chloromethylpyridine hydrochloride instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b] benzofuran.

m.pt. : 61-62°C

^{1}H-NMR ($CDCl_3$) δ – values: 8.52-8.50 (m, 2H, aromatic); 7.62-7.18 (m, 7H, Aromatic); 6.71 (bs, 1H), 3.56 (s, 2H), 3.08-2.30 (m, 7H), 1.70-1.17 (m, 13H).

IR (KBr): 1658cm^{-1}

EXAMPLE 47

Preparation of (1α,5α,6α)-N-[3-(2-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 47)

This compound was prepared following the procedure as in Example 10, Step b using 2-chloromethylpyridine hydrochloride instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b] benzofuran.

m.pt.: 62-63°C

^{1}H-NMR ($CDCl_3$) δ – values: 8.52-8.50 (m, 2H, aromatic); 7.65-7.12 (m, 7H, Aromatic); 6.68 (bs, 1H), 3.73 (s, 2H), 3.00-2.36 (m, 8H), 1.76-1.16 (m, 12H).

IR (KBr) : 1654cm^{-1}

EXAMPLE 48

Preparation of (1α,5α,6α)-N-[3-(4-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 48)

This compound was prepared following the procedure as in Example-10, Step b using 4-chloromethyl pyridinehydrochloride instead of 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b] benzofuran.

^{1}H-NMR ($CDCl_3$) δ–values: 8.51-8.49 (m, 2H, Aromatic), 7.63-7.18 (m, 7H, aromatic), 6.64 (bs, 1H), 3.56 (s, 2H)

EXAMPLE 49

Preparation of (1α,5α,6α)-N-[3-(3-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenylacetamide (Compound No. 49)

The compound obtained as in Example-1 was debenzylated and then N-alkylated as given below:

Step-a: Preparation of (1α,5α,6α)-N-[3-azabicyclo [3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide:

This was synthesized using the same procedure as per Example 8, Step-a using (1α,5α,6α)-N-3-[3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide instead of (1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetate

^{1}H-NMR ($CDCl_3$) δ–values: 7.44-7.25 (m, 10H, Aromatic), 3.26-2.27 (m, 7H), 1.40-1.27 (m, 2H)

Step-b: To a solution of compound (1α,5α,6α)-N-[3-azabicyclo[3.1.0]-hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenylaceticamide (0.322g, 1mmol) in dimethyl formamide (5 ml) was added 3-chloromethylpyridine hydrochloride (0.246, 1.5 mmol) and potassium carbonate (2 mmol, 0.276g), potassium iodide (1 mmol, 0.166 g)) and 5-(2-bromoethyl)-2,3-dihydrobenzo[2,3-b]benzofuran (0.275 gms, 1.2mmol). The reaction mixture was stirred at RT overnight, poured into water and extracted with ethyl acetate. The combined organic layer was washed with water, brine and dried over sodium sulphate. The crude compound obtained after evaporation of the solvent under vacuum was purified by column chromatography (silica gel 100-200 mesh) eluting the compound with 20:80 ethyl acetate : hexane.

^{1}H-NMR ($CDCl_3$) δ–values: 8.51-8.50 (m, 2H, aromatic), 7.64-7.25 (m, 12H, aromatic), 6.47 (bs, 1H), 3.61 (s, 2H), 3.23-3.18 (m, 2H), 2.96-2.88 (m, 2H), 2.10-2.03 (m, 2H), 1.48-1.14 (m, 3H).

IR (DCM): 1646cm^{-1}

EXAMPLE 50

Preparation of (1α,5α,6α)-N-[3-(4-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide (Compound No. 50)

This compound was prepared following the procedure as in Example 49, Step b using 4-chloromethyl pyridine hydrochloride instead of 3-chloromethyl pyridine hydrochloride.

^{1}H-NMR ($CDCl_3$) δ–values: 8.48-8.46 (m, 2H, Aromatic), 7.66-7.18 (m, 12H, Aromatic), 6.52 (bs, 1H), 3.57 (s, 2H), 3.20-3.16 (m, 2H), 2.96-2.93 (m, 2H), 2.35-2.30 (m, 2H), 1.60-1.25 (m, 3H).

IR (KBr) : 1658cm^{-1}

EXAMPLE51

Preparation of (1α,5α,6α)-N-[3-(2-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide (Compound No. 51)

A solution of (1α,5α,6α)-N-[3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenylacetamide (0.322g, 1 mmol), 2-pyridine carboxaldehyde (0.256g, 2.4 mmol), sodium triacetoxy borohydride (0.678g, 3.2 mmol) and acetic acid (0.228g, 3.8 mmols) in tetrahydrofuran (25 ml) was stirred for 4 days. The reaction mixture was poured into saturated sodium bicarbonate solution and extracted with ethyl acetate. The organic layer was washed with water, dried over sodium sulphate and concentrated under reduced pressure. The residue was purified by column chromatography (100x200 mesh, size silicagel) using 80:20 ethyl acetate : dichloromethane.

^{1}H-NMR ($CDCl_3$) δ–values: 8.53-8.52 (m, 1H, Aromatic), 7.67-7.14 (m, 13H, Aromatic), 6.39 (bs, 1H), 3.74 (s, 2H), 3.20-3.16 (m, 2H), 3.01-2.98 (m, 2H), 2.15-2.02 (m, 3H), 1.33-1.19 (m, 2H)

IR (KBr) : 1658cm^{-1}

EXAMPLE 52

Preparation of (1α,5α,6α)-N-[3-(2-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No. 52)

This compound was synthesized following the procedure of Example 51 using (1α,5α,6α)-N-[3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cycopentyl-2-phenyl acetamide instead of (1α,5α,6α)-N-[3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide.

^{1}H-NMR ($CDCl_3$) δ–values: 8.52 (m, 1H, Aromatic), 7.67-7.16 (m, 8H, Aromatic), 6.47 (bs, 1H), 3.74 (s, 2H), 3.08-2.02 (m, 9H), 1.66-0.88 (m, 10H)

IR (KBr) : 1644 cm^{-1}

EXAMPLE 53

Preparation of (1α,5α,6α)-N-[3-(3-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No. 53)

This compound was synthesized using the procedure of Example 10, Step b but using 3-chloromethylpyridine hydrochloride intead of 5-(2-bromoethyl)-2,3-dihydrobenzo [2,3-b) benzofuran.

^{1}H-NMR ($CDCl_3$) δ–values: 8.53-8.51 (m, 2H, Aromatic), 7.63-7.18 (m, 7H, Aromatic), 6.5 (bs, 1H), 3.57 (s, 2H), 3.12-3.91 (m, 6H), 2.33-2.31 (m, 2H), 1.40-1.17 (m, 10H)

IR (KBr) : 1642 cm^{-1}

EXAMPLE 54

Preparation of (1α,5α,6α)-N-[3-(3-methyl-2-butenyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No. 54)

This compound was synthesized by following the procedure of Example 10, Step b but using 1-bromo-3-methyl-but-2-ene instead of 5-(2-bromoethyl)-2,3-dihydrobenzo [2,3-b] benzofuran.

^{1}H-NMR ($CDCl_3$) δ–values: 7.61-7.26 (m, 5H, Aromatic), 6.43 (bs, 1H), 5.20 (t, 1H), 3.07-2.98 (m, 7H), 2.33-2.30 (m, 2H), 1.76-0.92 (m, 17H)

EXAMPLE 55

Preparation of (1α,5α,6α)-N-[3-(3,4-methylenedioxyphenyl)methyl-3-azabicyclo [3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 55)

This compound was synthesized by following the procedure of Example 51 but using 3,4-methylenedioxybenzaldehyde instead of 2-pyridine carboxaldehyde, and (1α,5α,6α)-N-[3-azabicyclo [3.1.0] hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide instead of (1α,5α,6α)-N-[3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenylacetamide.

m.p.: 148-150°C

^{1}H-NMR ($CDCl_3$) δ–values: 7.61-6.66 (m, 8H, Aromatic), 6.42 (bs, 1H), 5.93 (s, 2H), 3.46 (s, 2H), 3.19-2.88 (m, 6H), 2.29-2.27 (m, 2H), 1.71-1.22 (m, 11H)

IR (KBr) : 1652 cm^{-1}

EXAMPLE 56

Preparation of (1α,5α,6α)-N-[3-(3,4-methylenedioxyphenyl)methyl-3-azabicyclo [3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No. 56)

This compound was synthesized by following the procedure of Example 51 but using (1α,5α,6α)-N-[3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide instead of (1α,5α,6α)-N-[3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenylacetamide and 3,4-methylenedioxybenzaldehyde instead of 2-pyridine carboxaldehyde.

m.p.: 130-133°C

^{1}H-NMR ($CDCl_3$) δ–values: 7.61-6.68 (m, 8H) 5.93 (s, 2H), 3.45 (s, 2H), 2.92-2.84 (m, 5H), 2.28-2.26 (m, 2H), 1.34-1.17 (m, 13H)

IR (KBr) : 1651 cm^{-1}

EXAMPLE 57

Preparation of (1α,5α,6α)-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate. L(+) tartrate salt (Compound No. 57)

This compound was synthesized by following the procedure of Example 34 but using (1α,5α,6α)-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate instead of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide.

m.p.: 87-89°C
HPLC: 94.6%

EXAMPLE 58

Preparation of (1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo [3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate. L(+) tartrate salt (Compound No. 58)

This compound was synthesized by following the procedure of Example 34 but using (1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate instead of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide.

m.p.: 76°C (starts decomposing)
HPLC: 97.48%

EXAMPLE 59

Preparation of (1α,5α,6α)-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate. L(+) tartrate salt (Compound No. 59)

This compound was synthesized following the procedure of Example 34 but using (1α,5α,6α)-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate instead of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0] hexyl-6(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide.

m.p.: 78°C (starts decomposing)
HPLC :94.2%

EXAMPLE-60

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]-hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide .hydrochloride salt (Compound No. 60)

This compound was synthesized by the following procedure:

Ethereal hydrochloric acid (10 ml) was added to a solution of compound 3 (1 mmol) in ethanol (5 ml). The reaction mixture was stirred at room temperature and then concentrated under reduced pressure.

HPLC :96.39%

EXAMPLE 61

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]-hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide . L(-) malic acid salt (Compound No. 61)

This compound was synthesised by following the procedure of Example 34 but using L(-) malic acid instead of L-(+) tartaric acid

HPLC :98.28%

EXAMPLE 62

Preparation of (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]-hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide. Maleate salt (Compound No. 62)

This compound was synthesized by following the procedure of Example 34 but using malic acid instead of L-(+) tartaric acid

HPLC :98.37%

Biological Activity

Radioligand Binding Assays:

The affinity of test compounds for M_2 and M_3 muscarinic receptor subtypes was determined by [^{3}H]-N-methylscopolamine binding studies using rat heart and submandibular gland respectively as described by Moriya et al., (Life Sci, 1999,64(25):2351-2358) with minor modifications.

Membrane preparation: Submandibular glands and heart were isolated and placed in ice cold homogenising buffer (HEPES 20mM, 10mM EDTA, pH 7.4) immediately after sacrifice. The tissues were homogenised in 10 volumes of homogenising buffer and the

homogenate was filtered through two layers of wet gauze and filtrate was centrifuged at 500g for 10min. The supernatant was subsequently centrifuged at 40,000g for 20 min. The pellet thus obtained was resuspended in same volume of assay buffer (HEPES 20 mM, EDTA 5mM, pH 7.4) and were stored at -70°C until the time of assay.

Ligand binding assay: The compounds were dissolved and diluted in DMSO. The membrane homogenates (150-250 µg protein) were incubated in 250 µl of assay buffer (HEPES 20 mM, pH 7.4) at 24-25°C for 3h. Non-specific binding was determined in the presence of 1 µM atropine . The incubation was terminated by vacuum filtration over GF/B fiber filters(Wallac). The filters were then washed with ice cold 50mM Tris HCl buffer (pH 7.4). The filter mats were dried and bound radioactivity retained on filters was counted. The IC_{50} & Kd were estimated by using the non-linear curve fitting program using G Pad Prism software. The value of inhibition constant Ki was calculated from competitive binding studies by using Cheng & Prusoff equation *(Biochem Pharmacol, 1973,22: 3099-3108)*, $Ki = IC_{50} / (1+L/Kd)$, where L is the concentration of $[^3H]$NMS used in the particular experiment.

Functional Experiments using isolated rat bladder:

Methodology:

Animals were euthanized by overdose of urethane and whole bladder was isolated and removed rapidly and placed in ice cold Tyrode buffer with the following composition (mMol/L) NaCl 137; KCl 2.7; $CaCl_2$ 1.8; $MgCl_2$ 0.1; $NaHCO_3$ 11.9; NaH_2PO_4 0.4; Glucose 5.55 and continuously gassed with 95% O_2 and 5 % CO_2.

The bladder was cut into longitudinal strips (3mm wide and 5-6 mm long) and mounted in 10 ml organ baths at 30° C, with one end connected to the base of the tissue holder and the other end connected to a polygraph through a force displacement transducer. Each tissue was maintained at a constant basal tension of 2 g and allowed to equilibrate for 1 hour during which the PSS was changed every 15 min. At the end of equilibration period the stabilization of the tissue contractile response was assessed with 1µmol/L of Carbachol consecutively for 2-3 times. Subsequently a cumulative concentration response curve to carbachol (10^{-9} mol/L to 3 X 10^{-5} mol/L) was obtained. After several washes,

once the baseline was achieved, cumulative concentration response curve was obtained in presence of NCE (NCE added 20 min. prior to the second CRC).

The contractile results were expressed as % of control E max. ED50 values were calculated by fitting a non-linear regression curve (Graph Pad Prism). pKB values were calculated by the formula pKB = - log [(molar concentration of antagonist/ (dose ratio-1))]

where,

dose ratio = ED50 in the presence of antagonist/ED50 in the absence of antagonist.

***In vivo* experiments using anaesthetized rabbit**

Methodology

Male rabbits were anaesthetized with urethane 1.5g/kg intravenously. Trachea was cannulated to maintain the patency of airway. Femoral vein and femoral arteries of both sides were cannulated for the administration of vehicle or drug substances for the measurement of BP and administration of carbachol intra-arterially respectively.

Polyethylene tubing was introduced into the bladder through the urethra and tied at the neck of the bladder. The other end of the catheter was connected to the Grass polygraph through a Statham pressure transducer. The bladder was filled with warm (37°C) saline. Both the ureters were ligated and cut proximally to drain the urine coming from kidneys. A stabilization period of 30-60 was allowed for stabilization of parameters from surgical procedures.

Salivary response was assessed by measuring the weight of a preweighted cotton gauze kept for 2 minutes in the buccal cavity immediately after the carbachol challenge.

At the end of stabilization period 2 control responses to carbachol (1.5µg/kg intra-arterial) on bladder pressure and salivation were obtained and this response was considered as 100%. Subsequently, the effect of increasing dose of NCE (ranging from 3 µg/kg to 1mg/kg) or vehicle (*i.v.*, 15 min before carbachol challenge) was examined.

The change in bladder pressure and salivation were expressed as % change from pretreatment control averages. The ID_{50} values for salivation and bladder pressure inhibition were calculated using Graph Pad Prism software, by fitting the values at dose into non-linear regression curve. Oxybutynin and Tolterodine were used as standards for comparison.

The bladder selectivity to salivation was calculated by using following formula and expressed as fold of selectivity of oxybutinin in the same model.

$\frac{ID_{50}\text{ Salivary response}}{ID_{50}\text{ Bladder pressure}}$

The results of the in-vitro and in-vivo tests are listed in Tables II and III.

In –Vitro tests

Table-II

	Receptor Binding Assay			Functional Assay
	M_2 pKi	M_3 pKi	Selectivity M_2/M_3	pK_B
Compound No. 1	6.59	7.6	10	8.14
Compound No. 2	6.85	8.25	25	8.7
Compound No. 3	7.02	8.23	16	8.6
Compound No. 4	8.6	9.41	6	8.79
Compound No. 5	8.4	8.91	3	7.4
Compound No. 6	8.46	9.25	6	8.5
Compound No. 7	7.9	8.23	2	7.88
Compound No. 8	7.87	8.05	15	
Compound No. 9	6.59	7.41	6.6	6.77
Compound No. 10	6.47	7.49	10.47	7.87
Compound No. 11	8.03	8.62	3.89	8.40
Compound No. 12	7.64	8.38	5.49	8.42
Compound No. 13	6.48	7.28	6.3	7.21
Compound No. 14	5.7	6.72	10.5	
Compound No. 15	.6.59	7.87	19	7.81
Compound No. 16	6.75	7.63	7.6	7.94
Compound No. 17	8.36	9.1	5.5	8.09
Compound No. 18	8.4	9.15	5.6	7.4
Compound No. 19	8.15	8.8	4.5	7.99
Compound No. 20	7.9	8.73	6.8	7.1
Compound No. 21	6.59	7.82	17	7. 5
Compound No. 22	7.06	8.23	14.8	7.65

	Receptor Binding Assay			Functional Assay
	M_2 pKi	M_3 pKi	Selectivity M_2/M_3	pK_B
Compound No. 23	6.23	6.8	3.7	
Compound No. 24	6.56	7.51	8.9	7.54
Compound No. 25	6.37	7.6	17	7.9
Compound No. 26	9.52	9.5	0.95	7.94
Compound No. 27	9.65	9.85	1.6	8.27
Compound No. 28	7.85	8.4	3.5	8.5
Compound No. 29	7.91	8.96	11.2	9.15
Compound No. 30	9.13	9.46	2	8.79
Compound No. 31	9.15	9.75	3.98	8.37
Compound No. 32	6.2	7.65	28	7.8
Compound No. 33	7.39	8.4	10.23	
Compound No. 34	7.22	8.23	8	8.8
Compound No. 35	7.35	8.46	13	9.21
Compound No. 36	6.21	7.65		7.8
Compound No. 37	7.24	8.23	8	
Compound No. 38	6.37	7.19	6.6	
Compound No. 39	7.79	8.36	3.7	
Compound No. 40	9.08	9.36	1.9	
Compound No. 41	8.1	8.23	1.25	8.35
Compound No. 42	8.63	9.3	4.64	8.46
Compound No. 43	8.15	8.46	2.02	7.7
Compound No. 44	8.63	9.16	3.7	7.81
Compound No. 45	<6	6.63		
Compound No. 46	<6	7.17		
Compound No. 47	6.15	7.42		
Compound No. 48	<6	7.14		
Compound No. 49	<6	7.16		
Compound No. 50	<6	6.94		
Compound No. 57	8.46	9.34		7.5

	Receptor Binding Assay			Functional Assay
	M_2 pKi	M_3 pKi	Selectivity M_2/M_3	pK_B
Compound No. 58	7.82	8.3		7.55
Compound No. 60	7.31	8.28		8.38
Compound No. 61	7.36	8.29		8.66
Compound No. 62	7.28	8.17		8.94
Tolterodine	8.4	8.3	0.98	9.05
Oxybutynin	8.3	9.2	7.34	8.93
Atropine	9	9.6	0.83	9.96

In -Vivo tests

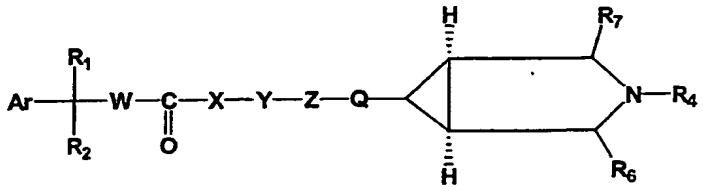
Table III

Compound	IC_{50} Bladder Pressure	IC_{50} Salivary Response	Fold Selectivity	Fold of Oxybutynin
Oxybutynin	36.6±12	21.6+5	0.58+0	1.0
Tolterodine	26.9+4	35.1+9	1.76+0	2.31
Compound No. 42	20.13+2	15.41+1	0.80+0	1.38
Compound No. 43	53.81+2	85.06+28	1.94+0	3.34
Compound No. 44	23.25+6	18.62+4	1.09+0	1.88
Compound No. 35	15.84	31.62	-	3.45
Compound No. 36	398.1	501.2	-	2.17

While the present invention has been described in terms of its specific embodiments, certain modifications and equivalents will be apparent to those skilled in the art and are intended to be included within the scope of the present invention.

WE CLAIM:

1. A compound having the structure of Formula I:



FORMULA - I

and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites,wherein

Ar represents an aryl or a heteroaryl ring having 1-2 hetero atoms selected from the group consisting of oxygen, sulphur and nitrogen atoms, the aryl or heteroaryl rings may be unsubstituted or substituted by one to three substituents independently selected from lower alkyl (C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxy, nitro, lower alkoxy (C_1-C_4), lower perhalo alkoxy (C_1-C_4), unsubstituted amino, N-lower alkyl (C_1-C_4) amino or N-lower alkyl(C_1-C_4) amino carbonyl;

R_1 represents a hydrogen, hydroxy, hydroxy methyl, amino, alkoxy , carbamoyl or halogen (e.g. fluorine, chlorine, bromine and iodine);

R_2 represents alkyl, C_3-C_7 cycloalkyl ring, a C_3-C_7 cyclo alkenyl ring, an aryl or a heteroaryl ring having 1 to 2 hetero atoms selected from a group consisting of oxygen, sulphur and nitrogen atoms; the aryl or a heteroaryl ring may be unsubstituted or substituted by one to three substituents independently selected from lower alkyl (C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxy, nitro, lower alkoxycarbonyl, halogen, lower alkoxy (C_1-C_4), lower perhalo alkoxy (C_1-C_4), unsubstituted amino, N-lower alkylamino (C_1-C_4), N-lower alkylamino carbonyl (C_1-C_4);

W represents $(CH_2)_p$, where p represents 0 to 1;

X represents an oxygen, sulphur, nitrogen or no atom;

Y represents CHR_5CO wherein R_5 represents hydrogen or methyl or $(CH_2)q$ wherein q represents 0 to 4;

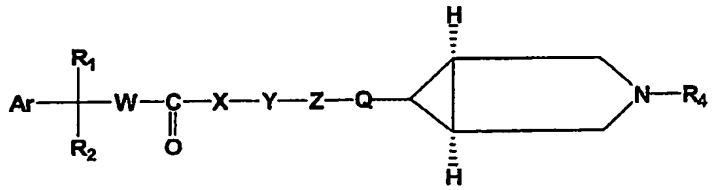
Z represents oxygen, sulphur, NR_{10}, wherein R_{10} represents hydrogen, C_{1-6} alkyl;

Q represents $(CH_2)_n$ wherein n represents 0 to 4, or CHR_8 wherein R_8 represents H, OH, C_{1-6}, alkyl, alkenyl alkoxy or CH_2CHR_9 wherein R_9 represents H, OH , lower alkyl (C_1-C_4) or lower alkoxy (C_1-C_4);

R_6 and R_7 are independently selected from COOH, H, CH_3, $CONH_2$, NH_2, CH_2NH_2;

R_4 represents C_1-C_{15} saturated or unsaturated aliphatic hydrocarbon groups in which any 1 to 6 hydrogen atoms may be substituted with the group independently selected from halogen, arylalkyl, arylalkenyl, heteroarylalkyl or heteroarylalkenyl having 1 to 2 hetero atoms selected from a group consisting of nitrogen, oxygen and sulphur atoms with option that any 1 to 3 hydrogen atoms on the ring in said arylalkyl, arylalkenyl, hetero arylalkenyl group may be substituted with lower alkyl(C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxyl, nitro, lower alkoxycarbonyl, halogen, lower alkoxy (C_1-C_4), lower perhaloalkoxy (C_1-C_4), unsubstituted amino, N-lower alkyl(C_1-C_4) amino, N-lower alkyl (C_1-C_4)amino carbonyl.

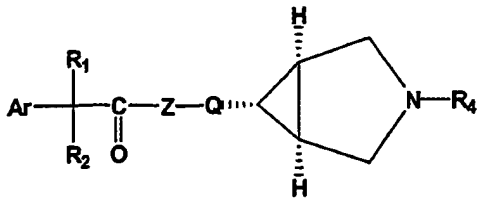
2. The compound according to claim 1 having the structure of Formula II (Formula I when R_6 and R_7 = H) and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites, wherein Ar, R_1, R_2, W, X, Y, Z, Q and R_4 are as defined for Formula I.



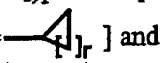
FORMULA - II

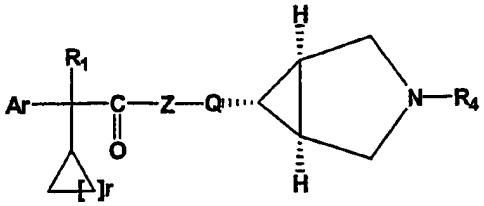
3. The compound according to claim 1 having the structure of Formula III (Formula I wherein W is $(CH_2)p$ where p = 0, X is no atom and Y is $(CH_2)q$ where q=0, R_6 = H, R_7 = H) and R_2 its pharmaceutically acceptable salts, pharmaceutically acceptable

solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites, wherein Ar, R_1, R_2, Z, Q and R_4 are as defined for Formula I.

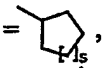


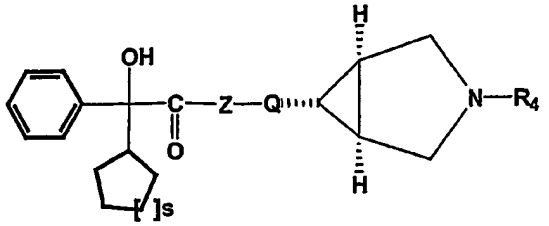
FORMULA – III

4. The compound according to claim 1 having the structure of Formula IV [Formula I wherein W is $(CH_2)p$ where p = 0, X is no atom and Y is $(CH_2)q$ where q=0, R_6 = H, R_7 = H and R_2 = ] and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites, wherein Ar, R_1, Z, Q and R_4 are as defined for Formula I, and r is 1 to 4.



Formula IV

5. The compound according to claim 1 having the structure of Formula V (Formula-I wherein W is $(CH_2)p$ where p = 0, X is no atom and Y is $(CH_2)q$ where q=0, R_6 = H, R_7 = H, R_2 =  , R_1 is hydroxy, Ar is phenyl), and its pharmaceutically acceptable salts, esters, enantiomers, N-oxides, prodrugs or metabolites; wherein R_4 , Z and Q are the same as defined for Formula I, and s represents 1 to 2.



Formula V

6. A compound selected form the group consisting of:

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide.(Compound No. 1)

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide.(Compound No. 2)

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide.(Compound No. 3)

(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2,2-diphenyl acetate.(Compound No. 4)

(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate.(Compound No. 5)

(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate.(Compound No. 6)

(1α,5α,6α)-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate.(Compound No. 7)

(1α,5α,6α)-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate.(Compound No. 8)

(1α,5α,6α)-N-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide.(Compound No. 9)

(1α,5α,6α)-N-[3-(2-(2,3-dihydrobenzofuran-5-yl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide.(Compound No. 10)

(1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate.(Compound No. 11)

(1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate.(Compound No. 12)

(1α,5α,6α)-N-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide.(Compound No. 13)

(1α,5α,6α)-N-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide.(Compound No. 14)

(1α,5α,6α)-N-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide.(Compound No. 15)

(1α,5α,6α)-N-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide.(Compound No. 16)

(1α,5α,6α)-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate.(Compound No. 17)

(1α,5α,6α)-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate.(Compound No. 18)

(1α,5α,6α)-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate.(Compound No. 19)

(1α,5α,6α)-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate.(Compound No. 20)

(1α,5α,6α)-N-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide.(Compound No. 21)

(1α,5α,6α)-N-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide.(Compound No. 22)

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(1-aminoethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide.(Compound No. 23)

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(1-aminoethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide.(Compound No. 24)

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(1-aminoethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide.(Compound No. 25)

(1α,5α,6α)-[3-(3-methyl-2-butenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate.(Compound No. 26)

(1α,5α,6α)-[3-(3-methyl-2-butenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate.(Compound No. 27)

(2R)-(+)- (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide.(Compound No. 28)

(2R)-(+)- (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide.(Compound No. 29)

(2R) (+)-(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate.(Compound No. 30)

(2R) (+)-(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate.(Compound No. 31)

(2S)-(-)- (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide.(Compound No. 32)

(2S)-(-)-(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate.(Compound No. 33)

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide L-(+)-tartrate salt.(Compound No. 34)

(2R)-(+)- (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide. L-(+)-tartrate salt.(Compound No. 35)

(2R)-(+)- (1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide. L-(+)-tartrate salt.(Compound No. 36)

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclobutyl-2-phenyl acetamide.(Compound No. 37)

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopropyl-2-phenyl acetamide.(Compound No. 38)

(1α,5α,6α)-N-[3-(3-methyl-2-butenyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide.(Compound No. 39)

(1α,5α,6α)-[3-(3,4- methylenedioxyphenyl)methyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate.(Compound No. 40)

(1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate. L-(+)-tartrate salt.(Compound No. 41)

(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2,2 diphenyl acetate L(+)-tartrate salt .(Compound No. 42)

(1α,5α,6α)- [3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate L(+)-tartrate salt.(Compound No. 43)

(1α,5α,6α)-[3-benzyl-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate L(+)-tartrate salt. (Compound No. 44)

(1α,5α,6α)-N-[3-(3-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No. 45)

(1α,5α,6α)-N-[3-(4-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No.46)

(1α,5α,6α)-N-[3-(2-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound No.47)

(1α,5α,6α)-N-[3-(4-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.48)

(1α,5α,6α)-N-[3-(3-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide (Compound No.49)

(1α,5α,6α)-N-[3-(4-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide (Compound No.50)

(1α,5α,6α)-N-[3-(2-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2,2-diphenyl acetamide (Compound 51)

(1α,5α,6α)-N-[3-(2-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.52)

(1α,5α,6α)-N-[3-(3-pyridylmethyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.53)

(1α,5α,6α)-N-[3-(3-methyl-2-butenyl)-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.54)

(1α,5α,6α)-N-[3-(3,4-methylenedioxyphenyl)methyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide (Compound No.55)

(1α,5α,6α)-N-[3-(3,4-methylenedioxyphenyl)methyl-3-azabicyclo[3.1.0]hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetamide (Compound 56)

(1α,5α,6α)-[3-(4-methyl-3-pentenyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate L(+) tartrate salt(Compound 57)

(1α,5α,6α)-[3-(2-(3,4-methylenedioxyphenyl)ethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclohexyl-2-phenyl acetate. L(+) tartrate salt(Compound 58)

(1α,5α,6α)-[3-(1-phenylethyl)-3-azabicyclo[3.1.0]hexyl-6-(methyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetate. L(+) tartrate salt(Compound 59)

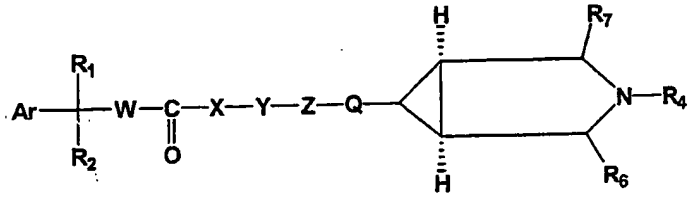
(1α,5α,6α)-N-[3-benzyl-3-azabicyclo [3.1.0]-hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide .hydrochloride salt (Compound No. 60)

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo [3.1.0]-hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide . L(-) malic acid salt (Compound No. 61)

(1α,5α,6α)-N-[3-benzyl-3-azabicyclo [3.1.0]-hexyl-6-(aminomethyl)-yl]-2-hydroxy-2-cyclopentyl-2-phenyl acetamide. maleate salt (Compound No. 62)

7. A pharmaceutical composition comprising a therapeutically effective amount of a compound as defined in claim 1, 2, 3, 4, 5 or 6 together with pharmaceutically acceptable carriers, excipients or diluents.

8. A method for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory, urinary and gastrointestinal systems, wherein the disease or disorder is mediated through muscarinic receptors, comprising administering to said animal or human, a therapeutically effective amount of a compound having the structure of Formula I,



Formula I

or its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or metabolites, wherein:

Ar represents an aryl or a heteroaryl ring having 1-2 hetero atoms selected from the group consisting of oxygen, sulphur and nitrogen atoms, the aryl or heteroaryl rings may be unsubstituted or substituted by one to three substituents independently selected from lower alkyl (C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxy, nitro, lower alkoxy (C_1-C_4), lower perhalo alkoxy (C_1-C_4), unsubstituted amino, N-lower alkyl (C_1-C_4) amino or N-lower alkyl (C_1-C_4) amino carbonyl;

R_1 represents a hydrogen, hydroxy, hydroxy methyl, amino, alkoxy , carbamoyl or halogen (e.g. fluorine, chlorine, bromine and iodine);

R_2 represents alkyl, C_3-C_7 cycloalkyl ring, a C_3-C_7 cyclo alkenyl ring, an aryl or a heteroaryl ring having 1 to 2 hetero atoms selected from a group consisting of oxygen, sulphur and nitrogen atoms; the aryl or a heteroaryl ring may be unsubstituted or substituted by one to three substituents independently selected from lower alkyl (C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxy, nitro, lower alkoxycarbonyl, halogen, lower alkoxy (C_1-C_4), lower perhalo alkoxy (C_1-C_4), unsubstituted amino, N-lower alkyl(C_1-C_4)amino, N-lower alkyl(C_1-C_4)amino carbonyl;

W represents $(CH_2)_p$, where p represents 0 to 1;

X represents an oxygen, sulphur, nitrogen or no atom;

Y represents CHR_5CO wherein R_5 represents hydrogen or methyl or $(CH_2)q$ wherein q represents 0 to 4;

Z represents oxygen, sulphur, NR_{10}, wherein R_{10} represents hydrogen, C_{1-6} alkyl;

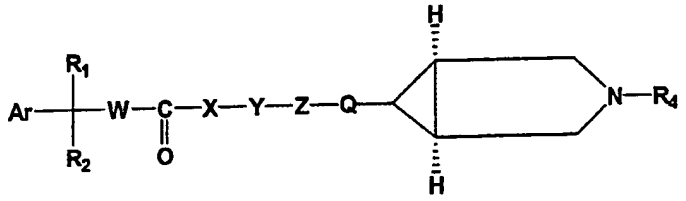
Q represents $(CH_2)_n$ wherein n represents 0 to 4, or CHR_8 wherein R_8 represents H, OH, C_{1-6}, alkyl, alkenyl alkoxy or CH_2CHR_9 wherein R_9 represents H, OH , lower alkyl (C_1-C_4) or lower alkoxy (C_1-C_4);

R_6 and R_7 are indepedently selected from COOH, H, CH_3, $CONH_2$, NH_2, CH_2NH_2;

R_4 represents C_1-C_{15} saturated or unsaturated aliphatic hydrocarbon groups in which any 1 to 6 hydrogen atoms may be substituted with the group independently selected from halogen, arylalkyl, arylalkenyl, heteroarylalkyl or heteroarylalkenyl having 1 to 2 hetero atoms selected from a group consisting of nitrogen, oxygen and sulphur atoms with option that any 1 to 3 hydrogen atoms on the ring in said arylalkyl, arylalkenyl, hetero arylalkenyl group may be substituted with lower alkyl(C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxyl, nitro, lower alkoxycarbonyl, halogen, lower alkoxy (C_1-C_4), lower perhaloalkoxy (C_1-C_4), unsubstituted amino, N-lower alkyl (C_1-C_4) amino, N-lower alkyl (C_1-C_4) amino carbonyl.

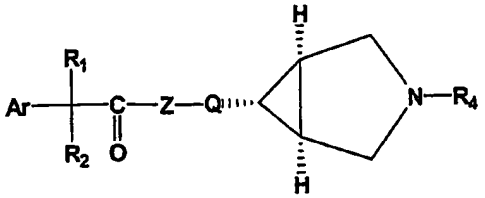
9. The method according to claim 8 for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory, urinary and gastrointestinal systems, wherein the disease or disorder is mediated through

muscarinic receptors, comprising administering to said animal or human, a therapeutically effective amount of a compound having the structure of Formula II (Formula I when R_6 and R_7 = H), its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or metabolites, wherein Ar, R_1, R_2, W, X, Y, Z, Q and R_4 are as defined for Formula I.



Formula II

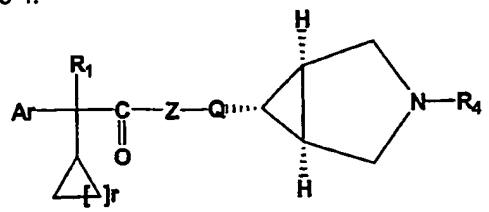
10. The method according to claim 8 for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory, urinary and gastrointestinal systems, wherein the disease or disorder is mediated through muscarinic receptors, comprising administering to said animal or human, a therapeutically effective amount of a compound having the structure of Formula III [Formula I wherein W is $(CH_2)p$ where p = 0, X is no atom and Y is $(CH_2)q$ where q=0, R_6 = H, R_7 = H] and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or metabolites, wherein Ar, R_1, R_2, Z, Q and R_4 are as defined for Formula I.



Formula III

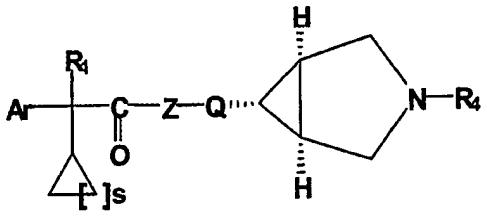
11. The method according to claim 8 for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory, urinary and gastrointestinal systems, wherein the disease or disorder is mediated through muscarinic receptors, comprising administering to the said animal or human, a therapeutically effective amount of a compound having the structure of Formula IV (Formula I wherein W is $(CH_2)p$ where p=0, X is no atom and Y is $(CH_2)q$ where

q=0, R_6 = H, R_7 = H and R_2 =) and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or metabolites, wherein Ar, R_1, Z, Q and R_4 are as defined for Formula I, and r is 1 to 4.



Formula IV

12. The method according to claim 8 for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory, urinary and gastrointestinal systems, wherein the disease or disorder is mediated through muscarinic receptors, comprising administering to said animal or human, a therapeutically effective amount of a compound having the structure of Formula V (Formula-I wherein W is $(CH_2)p$ where p = 0, X is no atom and Y is $(CH_2)q$ where q=0, R_6 = H, R_7 = H, R_2 = R_1 is hydroxy, Ar is phenyl), its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or metabolites, wherein R_4, Z and Q are the same as defined for Formula I, and s represents 1 to 2.



Formula V

13. The method according to claim 8 wherein the disease or disorder is urinary incontinence, lower urinary tract symptoms (LUTS), bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, irritable bowel syndrome, obesity, diabetes or gastrointestinal hyperkinesis.

14. The method according to claim 9 wherein the disease or disorder is urinary incontinence, lower urinary tract symptoms (LUTS), bronchial asthma, chronic

obstructive pulmonary disorders (COPD), pulmonary fibrosis, irritable bowel syndrome, obesity, diabetes or gastrointestinal hyperkinesis.

15. The method according to claim 10 wherein the disease or disorder is urinary incontinence, lower urinary tract symptoms (LUTS), bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, irritable bowel syndrome, obesity, diabetes or gastrointestinal hyperkinesis

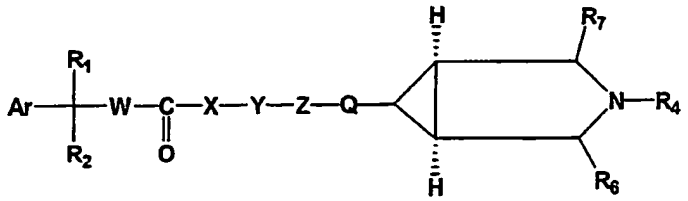
16. The method according to claim 11 wherein the disease or disorder is urinary incontinence, lower urinary tract symptoms (LUTS), bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, irritable bowel syndrome, obesity, diabetes or gastrointestinal hyperkinesis.

17. The method according to claim 12 wherein the disease or disorder is urinary incontinence, lower urinary tract symptoms (LUTS), bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, irritable bowel syndrome, obesity, diabetes or gastrointestinal.

18. The method for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory, urinary and gastroinstestinal systems, wherein the disease or disorder is mediated through muscarinic receptors, comprising administering to said animal or human, a therapeutically effective amount of the pharmaceutical composition according to claim 7.

19. The method according to claim 18 wherein the disease or disorder urinary incontinence, lower urinary tract symptoms (LUTS), bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, irritable bowel syndrome, obesity, diabetes or gastrointestinal hyperkinesis.

20. A process of preparing a compound of Formula I,



Formula I

and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or metabolites, wherein

Ar represents an aryl or a heteroaryl ring having 1-2 hetero atoms selected from the group consisting of oxygen, sulphur and nitrogen atoms, the aryl or heteroaryl rings may be unsubstituted or substituted by one to three substituents independently selected from lower alkyl (C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxy, nitro, lower alkoxy (C_1-C_4), lower perhalo alkoxy (C_1-C_4), unsubstituted amino, N-lower alkyl (C_1-C_4) amino or N-lower alkyl(C_1-C_4) amino carbonyl;

R_1 represents a hydrogen, hydroxy, hydroxy methyl, amino, alkoxy , carbamoyl or halogen (e.g. fluorine, chlorine, bromine and iodine);

R_2 represents alkyl, C_3-C_7 cycloalkyl ring, a C_3-C_7 cyclo alkenyl ring, an aryl or a heteroaryl ring having 1 to 2 hetero atoms selected from a group consisting of oxygen, sulphur and nitrogen atoms; the aryl or a heteroaryl ring may be unsubstituted or substituted by one to three substituents independently selected from lower alkyl (C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxy, nitro, lower alkoxycarbonyl, halogen, lower alkoxy (C_1-C_4), lower perhalo alkoxy (C_1-C_4), unsubstituted amino, N-lower alkyl(C_1-C_4)amino, N-lower alkyl(C_1-C_4)amino carbonyl;

W represents $(CH_2)_p$, where p represents 0 to 1;

X represents an oxygen, sulphur, nitrogen or no atom;

Y represents CHR_5CO wherein R_5 represents hydrogen or methyl or $(CH_2)q$ wherein q represents 0 to 4;

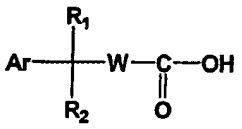
Z represents oxygen, sulphur, NR_{10}, wherein R_{10} represents hydrogen, $C_{1\text{-}6}$ alkyl;

Q represents $(CH_2)_n$ wherein n represents 0 to 4, or CHR_8 wherein R_8 represents H, OH, C_{1-6}, alkyl, alkenyl alkoxy or CH_2CHR_9 wherein R_9 represents H, OH , lower alkyl (C_1-C_4) or lower alkoxy (C_1-C_4);

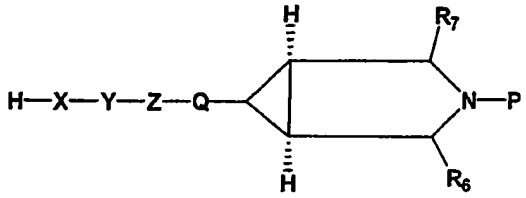
R_6 and R_7 are independently selected from COOH, H, CH_3, $CONH_2$, NH_2, CH_2NH_2;

R_4 represents C_1-C_{15} saturated or unsaturated aliphatic hydrocarbon groups in which any 1 to 6 hydrogen atoms may be substituted with the group independently selected from halogen, arylalkyl, arylalkenyl, heteroarylalkyl or heteroarylalkenyl having 1 to 2 hetero atoms selected from a group consisting of nitrogen, oxygen and sulphur atoms with option that any 1 to 3 hydrogen atoms on the ring in said arylalkyl, arylalkenyl, hetero arylalkenyl group may be substituted with lower alkyl(C_1-C_4), lower perhalo alkyl (C_1-C_4), cyano, hydroxyl, nitro, lower alkoxycarbonyl, halogen, lower alkoxy (C_1-C_4), lower perhaloalkoxy (C_1-C_4), unsubstituted amino, N-lower alkyl(C_1-C_4) amino, N-lower alkyl (C_1-C_4)amino carbonyl, comprising

(a) condensing a compound of Formula-VII with a compound of Formula VI

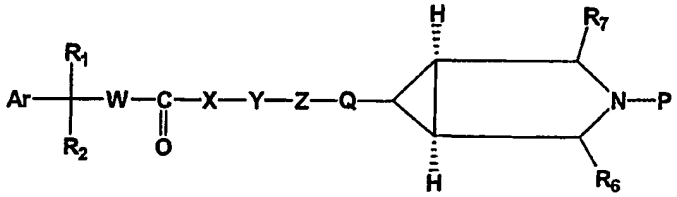


Formula VII



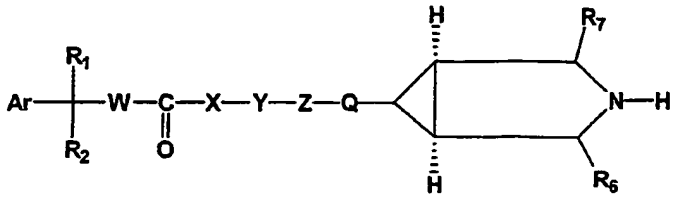
Formula VI

wherein Ar, R_1, R_2, W, X, Y, Z, Q, R_6, and R_7 have the same meanings as defined earlier for Formula I, to give a protected compound of Formula VIII wherein Ar, R_1, R_2, W , X, Y, Z, Q, are the same as defined earlier and P is a protecting group for an amino group



Formula VIII

(b) deprotecting the compound of Formula VIII in the presence of a deprotecting agent to give an unprotected intermediate of Formula IX wherein Ar, R_1, R_2, W , X, Y, Z, and Q are the same as defined earlier,



Formula IX

(c) the intermediate of Formula IX is N-alkylated or benzylated with a suitable alkylating or benzylating agent to give a compound of Formula I wherein Ar, R_1, R_2, W , X, Y, Z, Q, R_6 and R_7 are the same as defined earlier.

21. The process according to claim 20 wherein P is any protecting group for an amino group and is selected from the group consisting of benzyl and t-butyloxy carbonyl groups.

22. The process according to claim 20 wherein the reaction of a compound of Formula VI with a compound of Formula VII to give a compound of Formula VIII is carried out in the presence of a condensing agent which is selected from the group consisting of 1-(3-dimethyl amino propyl)-3-ethyl carbodiimide hydrochloride (EDC) and 1,8-diazabicyclo [5.4.0]undec-7-ene (DBU).

23. The process according to claim 20 wherein the reaction of a compound of Formula VI with a compound of Formula VII to give a compound of Formula VIII is carried out in a suitable polar aprotic solvent selected from the group consisting of N,N-dimethylformamide, dimethyl sulfoxide, toluene, and xylene.

24. The process according to claim 20 wherein the reaction of compound of Formula VI with a compound of Formula VII is carried out at 0-140°C.

25. The process according to claim 20 wherein the deprotection of a compound of Formula VIII to give a compound of Formula IX is carried out with a deprotecting

agent which is selected from the group consisting of palladium on carbon, trifluoroacetic acid (TFA) and hydrochloric acid

26. The process according to claim 20 wherein the deprotection of a compound of Formula VIII to give a compound of Formula IX is carried out in a suitable organic solvent selected from the group consisting of methanol, ethanol, tetrahydrofuran and acetonitrile.

27. The process according to claim 20 wherein the N-alkylation or benzylation of a compound of Formula IX to give a compound of Formula I is carried out with a suitable alkylating or benzylating agent, L-R_4 wherein L is any leaving group and R_4 is the same as defined earlier.

28. The process according to claim 26 wherein the leaving group is selected from the group consisting of halogen, O-mestyl and O-tosyl groups.

29. The process according to claim 26 wherein the N-alkylation or benzylation of a compound of Formula IX to give a compound of Formula I is carried out in a suitable organic solvent selected from the group consisting of N,N-dimethylformamide, dimethyl sulfoxide, tetrahydrofuran and acetonitrile.

ABSTRACT

This invention generally relates to the derivatives of novel 3,6 disubstituted azabicyclo[3.1.0] hexanes.

The compounds of this invention are muscarinic receptor antagonists which are useful, inter-alia for the treatment of various diseases of the respiratory, urinary and gastrointestinal systems mediated through muscarinic receptors.

The invention also relates to pharmaceutical compositions containing the compounds of the present invention and the methods of treating the diseases mediated through muscarinic receptors.